

JAPANESE INDUSTRIAL STANDARD
JIS G 3320-1991
Coated stainless steel sheets

November 1996

ERRATA

Page 11

Attached Table 2

In the column of Width 1219 (Length 2438), replace "7.70" by "7.07" in line 2.

Attached Table 3

In the column of Symbol SUSC316,SUSCD316 (Width 1000), replace "3.79" by "3.19" in line 4.

Remarks: This errata is for correcting the first edition of this Standard.

Japanese Standards Association

JIS

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JIS G 3320^{—1991}

Translated and Published

by

Japanese Standards Association

Printed in Japan

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In the event of any doubt arising,
the original Standard in Japanese is to be final authority.

JAPANESE INDUSTRIAL STANDARD

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Coated stainless steel sheets

G 3320-1991

1. Scope

This Japanese Industrial Standard specifies the coated stainless steel sheets in cut length and in coils (hereafter referred to as the "sheets and coils respectively".) intended mainly for the use of roofs, outdoor and interior parts, etc. of buildings. Sheets and coils are coated with organic paint and baked on the cold rolled stainless steel sheet in coil specified in JIS G 4305.

Remarks: Applicable standards in this Standard are shown as follows:

JIS G 4305 Cold Rolled Stainless Steel Plates and Sheets

JIS R 6252 Abrasive Papers

JIS S 6006 Pencils and Coloured Pencils

JIS Z 2371 Methods of Neutral Salt Spray Testing

JIS Z 8401 Rules for Rounding off of Numerical Values

JIS Z 8703 Standard Atmospheric Conditions for Testing

2. Grade and symbol

Sheets and coils shall be classified into 6 grades and their symbols, classification of coating, and base metal shall be as given in Table 1.

Table 1. Symbol of grade, classification of coating, and base metal

Symbol of grade	Classification of coating	Base metal
SUSC304 SUSCD304	One side ⁽¹⁾ Both sides	SUS304 specified in JIS G 4305
SUSC316 SUSCD316	One side ⁽¹⁾ Both sides	SUS316 specified in JIS G 4305
SUSC430 SUSCD430	One side ⁽¹⁾ Both sides	SUS430 specified in JIS G 4305

Note ⁽¹⁾ The reverse side surface of a coated surface is occasionally coated with a protective film.

3. Physical properties of paint film

The paint films of sheets and coils shall be tested in accordance with 8.5.1 to 8.5.4, and their physical properties shall be given in Table 2.