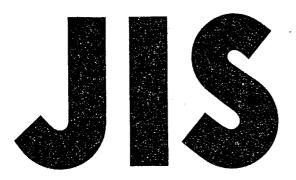
JIS F\*3006 77 **■ 4933608** 0044661 2 **■** 

UDC 621.646.96 : 629.12.011.52



# JAPANESE INDUSTRIAL STANDARD

Ships' Drain Plugs

JIS F 3006-1977

Translated and Published

by

Japanese Standards Association

Translation without guarantee
In the event of any doubt arising, the original standard in Japanese is to be evidence

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UDC 621.646.96:629.12.011.52

#### JAPANESE INDUSTRIAL STANDARD

JIS

Ships' Drain Plugs

F 3006-1977 (Reaffirmed: 1984)

#### 1. Scope

This Japanese Industrial Standard specifies for drain plugs used in ships.

## 2. Classification

The drain plugs shall be classified into 4 Types of A, B, C and D.

## 3. Construction, Shape and Dimensions

The construction, shape and dimensions shall be as shown in Attached Figs. 1 to 6.

### 4. Material

The materials shall be as given in the following Table:

#### Applicable Standards:

JIS B 0205-Metric Coarse Screw Threads

JIS B 0207-Metric Fine Screw Threads

JIS F 3906-Ship's Chainlets.

JIS F 3907-Ship's Ring of Chainlet

JIS F 3908-Ship's Eye Plates for Chainlet

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2 F 3006-1977

Table

No.	Parts	Туре	Material
1	Boss	A	Steel bar
		В	
		С	Steel pipe for pressure piping
		,D	Steel plate
2	Plug	A	Brass bar
		В	
		C	Brass bar or bronze casting
		D	Brass bar
3	Gasket	A	Age-resisting rubber of good quality
		В	Asbestos joint sheet or oil-resisting synthetic rubber
		С	Age-resisting rubber of good quality
		D	
4	Ring	_	Brass wire or galvanized steel wire
5	S-ring		
6	Chainlet		
7	Eye plate		Steel plate

## 5. Designation

The drain plug shall be designated by title, type and nominal size, provided that the one with chainlet shall be supplemented with the expression "with chainlet" (symbol K). JIS number may be used in place of the title.

Example: Drain plug A or JIS F 3006 A

Drain plug B 18 or JIS F 3006 B 18

Drain plug C 22 with chainlet or JIS F 3006 C 22 K