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Components for metal roof-decks

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A 6514 : 1995

Foreword

This translation has been made based on the original Japanese Industrial Standard revised by the Minister of International Trade and Industry through deliberations at Japanese Industrial Standards Committee in accordance with the Industrial Standardization Law:

> Date of Establishment: 1977-03-01 Date of Revision: 1995-07-01 Date of Public Notice in Official Gazette: 1995-07-03 Investigated by: Japanese Industrial Standards Committee Divisional Council on Architecture

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In the event of any doubts arising as to the contents, the original JIS is to be the final authority.

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JAPANESE INDUSTRIAL STANDARD

Components for metal roof-decks

1 Scope This Japanese Industrial Standard specifies folded sheets and component parts that constitute metal roof-decks.

- Remarks 1 Folded sheets are either the composite of metal sheet and backing material or the metal sheets only.
 - 2 Normative references to this Standard are shown in Attached Table 1.
 - 3 The units and numerical values given in { } in this Standard are based on the traditional unit, and are appended for informative reference.

2 Definitions of terms For the purpose of this Standard, the following definitions apply.

- (1) **folded sheet** Material used as roofing material which is manufactured by folding a metal sheet into a V-shape or U-shape or the shapes similar to them.
- (2) component parts Parts to be used for constituting roof-deck.
- 3 Names of respective parts The names of respective parts shall be as follows.
- (1) **Roof-deck** The names of respective parts of roof-decks shall be as illustrated in Fig. 1, Fig. 2 and Fig. 3.

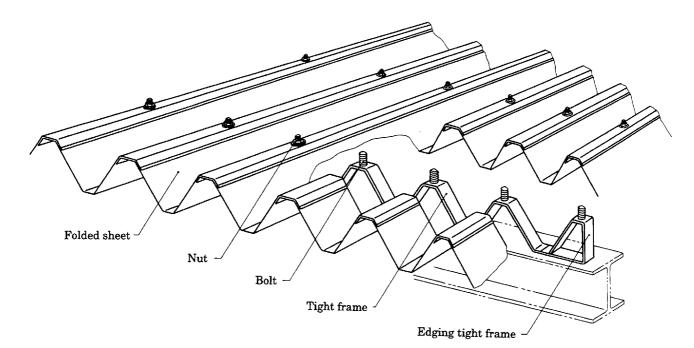


Fig. 1 Example of overlap type roof-deck

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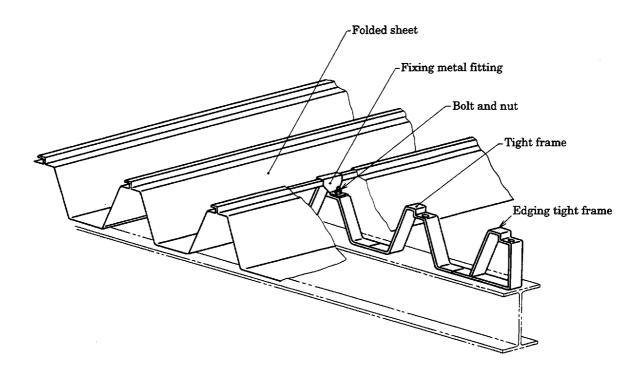


Fig. 2 Example of seam tightening type roof-deck

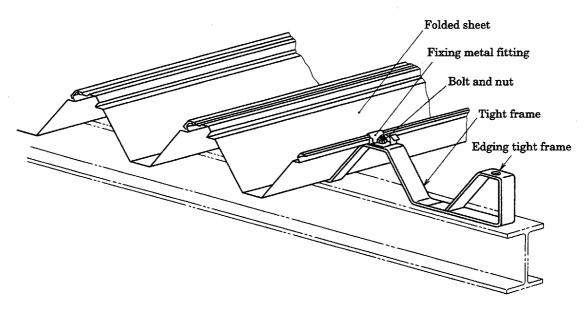


Fig. 3 Example of engagement type roof-deck

(2) Folded sheets The names of respective parts of folded sheets shall be as illustrated in Fig. 4, Fig. 5 and Fig. 6.