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**Needle-based injection systems for  
medical use — Requirements and  
test methods —**

**Part 1:  
Needle-based injection systems**

*Systèmes d'injection à aiguille pour usage médical — Exigences et  
méthodes d'essai —*

*Partie 1: Systèmes d'injection à aiguille*



Reference number  
ISO 11608-1:2014(E)



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# Contents

Page

<b>Foreword</b>	<b>v</b>
<b>Introduction</b>	<b>vii</b>
<b>1 Scope</b>	<b>1</b>
<b>2 Normative references</b>	<b>1</b>
<b>3 Terms and definitions</b>	<b>1</b>
<b>4 Symbols and abbreviated terms</b>	<b>3</b>
<b>5 Requirements</b>	<b>4</b>
5.1 General	4
5.2 System designations	5
5.3 Risk analysis requirements	5
5.4 Uncertainty of measurement and conformance with specifications	5
5.5 General design requirements	5
<b>6 Reagent and apparatus</b>	<b>7</b>
6.1 General	7
6.2 Test liquid	7
6.3 Balance	7
6.4 Test surface for free-fall testing	7
<b>7 Determination of dose accuracy</b>	<b>7</b>
7.1 General	7
7.2 Dosing regions	8
7.3 Dose settings	9
7.3.1 Multi-dose containers (system designations A and C)	9
7.3.2 Single-dose containers (system designations B and D)	9
7.4 Assessment	9
7.4.1 General	9
7.4.2 Determination of dose accuracy limits	10
7.4.3 Determination of last-dose error and last-dose accuracy limits (system designations A and C)	11
7.4.4 Calculation of dose delivery efficiency (system designations B1 and D1, user-filled)	11
7.4.5 Calculation of tolerance intervals	12
<b>8 Preparation and operation of NISs</b>	<b>12</b>
<b>9 Test matrix</b>	<b>13</b>
<b>10 Test descriptions</b>	<b>16</b>
10.1 General	16
10.2 Cool, standard and warm atmosphere testing	16
10.2.1 Pre-conditioning	16
10.2.2 Testing	16
10.3 Last-dose testing (system designations A and C only)	17
10.3.1 General	17
10.3.2 Pre-conditioning	17
10.3.3 Testing	17
10.4 Life-cycle testing (systems designations A and B only) — Pre-conditioning	17
10.5 Free-fall testing	17
10.6 Dry-heat and cold-storage testing — Pre-conditioning	19
10.7 Damp-heat testing (system designations A and B only) — Pre-conditioning	19
10.8 Cyclical testing (system designations A and B only) — Pre-conditioning	19
10.9 Vibration testing — Pre-conditioning	20

10.10	Electromagnetic compatibility (EMC) (systems with electronics only).....	20
10.10.1	General.....	20
10.10.2	Exposure to electrostatic discharge — Pre-conditioning.....	20
10.10.3	Radiated radio-frequency (RF) fields — Pre-conditioning.....	20
10.10.4	Compliance criteria for electrostatic discharge.....	20
10.10.5	Radiated radio-frequency (RF) fields .....	21
<b>11</b>	<b>Inspection.....</b>	<b>21</b>
11.1	Visual inspection.....	21
11.2	Container inspection.....	21
11.3	Dose accuracy acceptance criteria.....	21
<b>12</b>	<b>Test report.....</b>	<b>22</b>
<b>13</b>	<b>Information supplied by the manufacturer .....</b>	<b>22</b>
13.1	General.....	22
13.2	Marking.....	22
13.2.1	General.....	22
13.2.2	Marking on the NIS.....	23
13.2.3	Marking on the user packaging.....	23
13.3	Instructions for use.....	23
<b>Annex A (informative) Dose replicates, accuracy and testing rationale.....</b>		<b>25</b>
<b>Annex B (normative) One- and two-sided tolerance limit factors, <math>k</math>.....</b>		<b>29</b>
<b>Bibliography .....</b>		<b>40</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#).

The committee responsible for this document is ISO/TC 84, *Devices for administration of medicinal products and intravascular catheters*.

This third edition cancels and replaces the second edition (ISO 11608-1:2012), which has been technically revised.

ISO 11608 consists of the following parts, under the general title *Needle-based injection systems for medical use — Requirements and test methods*:

- *Part 1: Needle-based injection systems*
- *Part 2: Needles*
- *Part 3: Finished containers*
- *Part 4: Requirements and test methods for electronic and electromechanical pen-injectors*
- *Part 5: Automated functions*

This third edition of ISO 11608-1:2014 incorporates the following corrections:

- a) in 4 Y: the term 'pens' is changed to 'NISs';
- b) in 5.5 n): reference to ISO 11608-4 is deleted since 5.5. o) already addresses this;
- c) in Table 3: the word "or" is changed to "and" so that it reads "Condition at 70 °C and –40 °C, then standard DA";
- d) in 10.1, NOTE 1: Explanation is inserted;
- e) in 10.5 a) designation B is deleted;
- f) in 10.5 b) designation D is deleted;
- g) in 10.5 b) 3) iv) the term 'replacements' is changed to 'obvious container failures';

- h) in [10.5](#) d) 2) iv) the term ‘replacements’ is changed to ‘obvious container failures’;
- i) in [10.8](#) the temperature range is changed from  $(25 \pm 3) ^\circ\text{C}$  to  $(5 \pm 3) ^\circ\text{C}$ ;
- j) in [10.10.4](#) and [10.10.5](#) “five NISs” is changed to “20 NISs” according to [Table 3](#);
- k) in [Table 3](#) – references to [10.10.4](#) and [10.10.5](#) are added under column A;
- l) in [13.2.3](#) “unit packaging” has been changed into “user packaging”.