
**Specification and qualification of welding
procedures for metallic materials —
Welding procedure specification —**

**Part 1:
Arc welding**

*Descriptif et qualification d'un mode opératoire de soudage pour les
matériaux métalliques — Descriptif d'un mode opératoire de
soudage —*

Partie 1: Soudage à l'arc



Reference number
ISO 15609-1:2004(E)

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Foreword

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The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

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ISO 15609-1 was prepared by the European Committee for Standardization (CEN) in collaboration with Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 10, *Unification of requirements in the field of metal welding*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This first edition of ISO 15609-1 cancels and replaces ISO 9956-2:1995 which has been technically revised.

Throughout the text of this document, read “...this European Standard...” to mean “...this International Standard...”.

ISO 15609 consists of the following parts, under the general title *Specification and qualification of welding procedures for metallic materials — Welding procedure specification*:

- *Part 1: Arc welding*
- *Part 2: Gas welding*
- *Part 3: Electron beam welding*
- *Part 4: Laser beam welding*
- *Part 5: Resistance welding*
- *Part 6: Laser beam cladding*

Annex ZA provides a list of corresponding International and European Standards for which equivalents are not given in the text.

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