INTERNATIONAL STANDARD

ISO 17663

First edition 2009-06-01

Welding — Quality requirements for heat treatment in connection with welding and allied processes

Soudage — Exigences de qualité relatives au traitement thermique associé au soudage et aux techniques connexes



PDF disclaimer

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.



COPYRIGHT PROTECTED DOCUMENT

© ISO 2009

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

Contents

Page

Forewo	ord	. iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4 4.1 4.2 4.3	Review of requirements and technical review	2 3
5	Subcontracting	4
6	Personnel	4
7 7.1 7.2 7.3	Inspection and testing General Non-destructive testing Destructive testing	4 4
8 8.1 8.2 8.3 8.4 8.5 8.6	Equipment for heat treatment	5 5 5 5
9 9.1 9.2 9.3 9.4 9.5 9.6	Heat treatment activities General Heat treatment parameters Heat-treatment-procedure specification Work instructions Number of measuring points General rules for local post weld heat treatment of pipe work	7 7 8 8
10	Heat treatment record	10
11	Non-conformance and corrective actions	10
12	Quality records	11
Annex	A (informative) Example of local heat treatment	12
Biblion	ıranhv	13

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 17663 was prepared by Technical Committee ISO/TC 44, Welding and allied processes, Subcommittee SC 10, Unification of requirements in the field of metal welding.

This first edition cancels and replaces ISO/TR 17663:2001, which has been technically revised.

Requests for official interpretations of any aspect of this International Standard should be directed to the Secretariat of ISO/TC 44/SC 10 via your national standards body. A listing of these bodies can be found at http://www.iso.org.