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**Preparation of steel substrates before  
application of paints and related  
products — Surface preparation  
methods —**

**Part 2:  
Abrasive blast-cleaning**

*Préparation des subjectiles d'acier avant application de peintures et  
de produits assimilés — Méthodes de préparation des subjectiles —  
Partie 2: Décapage par projection d'abrasif*





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# Contents

Page

<b>Foreword</b> .....	<b>iv</b>
<b>Introduction</b> .....	<b>v</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 Abrasives</b> .....	<b>2</b>
4.1 Materials and types.....	2
4.2 General requirements.....	4
4.2.1 Technical.....	4
4.2.2 Health and safety.....	4
4.3 Selection considerations.....	4
<b>5 Abrasive blast-cleaning methods</b> .....	<b>5</b>
5.1 Dry abrasive blast-cleaning.....	5
5.1.1 Centrifugal abrasive blast-cleaning.....	5
5.1.2 Compressed-air abrasive blast-cleaning.....	6
5.1.3 Vacuum or suction-head abrasive blast-cleaning.....	6
5.2 Wet abrasive blast-cleaning.....	7
5.2.1 General.....	7
5.2.2 Moisture-injection abrasive blast-cleaning (compressed-air moisture- injection abrasive blast- cleaning).....	7
5.2.3 Compressed-air wet abrasive blast-cleaning.....	8
5.2.4 Slurry blast-cleaning.....	8
5.2.5 Pressurized-liquid blast-cleaning.....	9
<b>6 Procedure</b> .....	<b>9</b>
6.1 Preparation before blast-cleaning.....	9
6.2 Blast-cleaning.....	9
6.3 After blast-cleaning.....	10
<b>7 Assessment of the blast-cleaned surface</b> .....	<b>10</b>
<b>Bibliography</b> .....	<b>11</b>

## Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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This document was prepared by Technical Committee ISO/TC 35, *Paints and varnishes*, Subcommittee SC 12, *Preparation of steel substrates before application of paints and related products*.

This third edition cancels and replaces the second edition (ISO 8504-2:2000), which has been technically revised. The main changes compared to the previous edition are as follows:

- update of [Clause 2](#), normative references;
- editorial revision.

A list of all parts in the ISO 8504 series can be found on the ISO website.

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