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**Specification and qualification of welding  
procedures for metallic materials —  
Qualification based on pre-production  
welding test**

*Descriptif et qualification d'un mode opératoire de soudage pour les  
matériaux métalliques — Qualification sur la base d'un assemblage  
soudé de préproduction*



Reference number  
ISO 15613:2004(E)

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Published in Switzerland

## Foreword

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ISO 15613 was prepared by the European Committee for Standardization (CEN) in collaboration with Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 10, *Unification of requirements in the field of metal welding*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

Throughout the text of this document, read "...this European Standard..." to mean "...this International Standard...".

For the purposes of this International Standard, the CEN annex regarding fulfilment of European Council Directives has been removed.

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