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**Safety of machinery — Safety distances  
to prevent hazard zones being reached  
by upper and lower limbs**

*Sécurité des machines — Distances de sécurité empêchant les  
membres supérieurs et inférieurs d'atteindre les zones dangereuses*



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## Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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This document was prepared by Technical Committee ISO/TC 199, *Safety of machinery*.

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This second edition cancels and replaces the first edition (ISO 13857:2008) which has been technically revised. The main change compared to the previous edition is that the document has been made more readable and more in line with ISO 12100:2010.