INTERNATIONAL STANDARD

ISO 6916-2

First edition 2001-12-15

Flexible cellular polymeric materials — Sponge and expanded cellular rubber products — Specification —

Part 2:

Mouldings and extrusions

Polymères alvéolaires souples — Caoutchoucs alvéolaires mousses et souples — Spécification —

Partie 2: Moulage et extrusion



Reference number ISO 6916-2:2001(E)

PDF disclaimer

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

© ISO 2001

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.ch
Web www.iso.ch

Printed in Switzerland

Contents Page

Forewo	ord	.iv
1	Scope	1
2	Normative references	1
3	Classification (types, classes, grades and suffixes)	2
4	Material and workmanship	3
5	Physical properties	3
6	Methods of test	3
7	Dimensional tolerances	3
8	Inspection and rejection	3
9	Packaging and marking	4
10	Sampling	4
11	Standard test pieces, standard test sheets and specially prepared extruded shapes	4
12	Measurement of test piece dimensions	5
Annex	A (normative) Heat-resistance test	13
Annex	B (normative) Compression deflection tests	14
Annex	C (normative) Oil resistance test	15
Annex	D (normative) Compression set under constant deflection	16
Annex	E (normative) Water absorption test	17
Annex	F (normative) Fluid resistance test	18
Annex	G (normative) Low-temperature resistance test	19

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this part of ISO 6916 may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 6916-2 was prepared by Technical Committee ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 4, *Products (other than hoses)*.

ISO 6916 consists of the following parts, under the general title *Flexible cellular polymeric materials* — *Sponge and expanded cellular rubber products* — *Specification*:

- Part 1: Sheeting
- Part 2: Mouldings and extrusions

Annexes A to G form a normative part of this part of ISO 6916.