

Edition 3.0 2012-06

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Live working - Hand tools for use up to 1 000 V a.c. and 1 500 V d.c.

Travaux sous tension – Outils à main pour usage jusqu'à 1 000 V en courant alternatif et 1 500 V en courant continu





THIS PUBLICATION IS COPYRIGHT PROTECTED Copyright © 2012 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester.

If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de la CEI ou du Comité national de la CEI du pays du demandeur.

Si vous avez des questions sur le copyright de la CEI ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de la CEI de votre pays de résidence.

IEC Central Office Tel.: +41 22 919 02 11 3, rue de Varembé Fax: +41 22 919 03 00

CH-1211 Geneva 20 info@iec.ch Switzerland www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

Useful links:

IEC publications search - www.iec.ch/searchpub

The advanced search enables you to find IEC publications by a variety of criteria (reference number, text, technical committee,...).

It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available on-line and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing more than 30 000 terms and definitions in English and French, with equivalent terms in additional languages. Also known as the International Electrotechnical Vocabulary (IEV) on-line.

Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: csc@iec.ch.

A propos de la CEI

La Commission Electrotechnique Internationale (CEI) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications CEI

Le contenu technique des publications de la CEI est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Liens utiles:

Recherche de publications CEI - www.iec.ch/searchpub

La recherche avancée vous permet de trouver des publications CEI en utilisant différents critères (numéro de référence, texte, comité d'études,...).

Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

Just Published CEI - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications de la CEI. Just Published détaille les nouvelles publications parues. Disponible en ligne et aussi une fois par mois par email. Electropedia - www.electropedia.org

Le premier dictionnaire en ligne au monde de termes électroniques et électriques. Il contient plus de 30 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans les langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (VEI) en ligne.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: csc@iec.ch.



Edition 3.0 2012-06

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Live working – Hand tools for use up to 1 000 V a.c. and 1 500 V d.c.

Travaux sous tension – Outils à main pour usage jusqu'à 1 000 V en courant alternatif et 1 500 V en courant continu

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION ELECTROTECHNIQUE INTERNATIONALE

PRICE CODE CODE PRIX

ICS 13.260; 29.240.20; 29.260.99

ISBN 978-2-83220-135-0

Warning! Make sure that you obtained this publication from an authorized distributor.

Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.

CONTENTS

FO	REWC)RD		5			
IN٦	RODU	JCTION		7			
1	Scop	e		8			
2	Norm	ative re	ferences	8			
3	3 Terms and definitions						
4	Requirements						
•	4.1	General requirements					
	•••	4.1.1	Safety				
		4.1.2	Performance under load				
		4.1.3	Multiple-ended hand tools				
		4.1.4	Marking				
		4.1.5	Separating of covers				
		4.1.6	Instructions for correct adjustment and assembly	11			
	4.2	Requir	ements concerning insulating materials	11			
		4.2.1	General	11			
		4.2.2	Thermal stability	11			
	4.3	Additio	nal requirements	11			
		4.3.1	Hand tools capable of being assembled	11			
		4.3.2	Screwdrivers	14			
		4.3.3	Wrenches – uninsulated areas	15			
		4.3.4	Adjustable wrenches	15			
		4.3.5	Pliers, strippers, cable scissors, cable-cutting hand tools	16			
		4.3.6	Scissors	19			
		4.3.7	Knives	20			
		4.3.8	Tweezers	21			
5	Tests	3		22			
	5.1	Genera	al	22			
	5.2	Visual	check	23			
	5.3	Dimen	sional check	23			
	5.4	Impact	tests	23			
		5.4.1	Type test	23			
		5.4.2	Alternative means in case of insulated and insulating hand tools	00			
		Distant	having completed the production phase				
	5.5	5.5.1	ric tests				
		5.5.1	General requirements				
			Conditioning (for type test only)				
		5.5.3	Dielectric testing of insulated hand tools				
	5.6	5.5.4	Dielectric testing of insulating hand toolsation test (for insulated hand tools)				
	5.0	5.6.1	Type test				
		5.6.2	Alternative means in case of insulated hand tools having completed	J I			
		J.U.Z	the production phase	32			
	5.7	Test fo	r adhesion of the insulating material coating (for insulated hand tools)				
			Conditioning				

		5.7.2	Type test	33
		5.7.3	Alternative means in case of insulated hand tools having completed the production phase	38
		5.7.4	Test of adhesion of insulating covers of conductive adjusting or switching elements	39
	5.8	Mechai	nical tests	39
		5.8.1	Insulated hand tools	
		5.8.2	Insulating hand tools	
		5.8.3	Tweezers	
	- 0	5.8.4	Retaining force test	
	5.9		ity of marking	
	5.10		retardancy test	
			Alternative means in case of hand tools having completed the production phase	
6	Confo	ormity a	. ssessment of hand tools having completed the production phase	
7	Modif	ications	· · · · · · · · · · · · · · · · · · ·	44
Anr			itive) Mechanical strength of insulating hand tools	
Anr	nex B	(normati	ive) Suitable for live working; double triangle :2002-10)	
Anr	nex C	(informa	ative) Recommendation for use and in-service care	48
Anr	nex D	(normat	ive) General type test procedure	49
			ive) Examples of calculation of the unwinded length of coating and ge current	50
Anr	nex F	(normati	ve) Classification of defects and tests to be allocated	51
Bib	liogra	ohy		52
Fig	ure 1 -	- Markir	ng of the electrical working limit adjacent to the symbol double triangle	10
			ption of the insulating overlapping element and different assembly hand tools capable of being assembled with square drives	12
			ng symbol for hand tools capable of being assembled and designed to between different manufacturers	13
Fig	ure 4 -	- Illustra	ation of insulation of typical hand tools	14
Fig	ure 5 -	– Insula	ted adjustable wrench	16
Fig	ure 6 -	- Insula	tion of pliers	17
Fig	ure 7 -	- Insula	tion of multiple slip joint pliers	17
Fig	ure 8 -	- Insula	tion of pliers with a functional area below the joint	18
			ation of insulation of pliers and nippers for electronics	
-			ation of scissors	
_			ation of knives	
_			nple of insulation of the handles of tweezers	
			pple of test arrangement for the impact test – Method A	
_			pple of test arrangement for the impact test – Method B	
_			ctric testing arrangement for insulated hand tools	
			ription of dummies for dielectric tests for hand tools capable of being	20
			quare drivesquare drives	29
			ctric testing arrangement for insulating hand tools	30

Figure 18 – Indentation test	32
Figure 19 – Principle of the testing device for checking adhesion of the insulating coating on conductive parts of the insulated hand tools – Test on the working head – Method A	34
Figure 20 – Principle of the testing device for checking adhesion of the insulating coating on conductive parts of the insulated hand tools – Test on the working head – Method B	35
Figure 21 – Testing device for checking adhesion of the insulating coating of screwdrivers on conductive parts and the handle	36
Figure 22 – Example of mountings for checking stability of adhesion of the insulation of the entire hand tool	38
Figure 23 – Dummies for testing locking systems used with square drives nominal size 12,5 mm of ISO 1174	41
Figure 24 – Dummies for testing locking systems used with square drives nominal size 10 mm of ISO 1174	41
Figure 25 – Example of a flame retardancy test arrangement	43
Table 1 – Dimensions and tolerances of the insulating overlapping element	13
Table 2 – Dimensions and tolerances for dummies to be used for dielectric tests	29
Table A.1 – Torque values for insulating screwdrivers	45
Table D.1 – Sequential order for performing type tests ^a	49
Table F.1 – Classification of defects and associated requirements and tests	51

INTERNATIONAL ELECTROTECHNICAL COMMISSION

LIVE WORKING – HAND TOOLS FOR USE UP TO 1 000 V AC AND 1 500 V DC

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60900 has been prepared by IEC technical committee 78: Live working.

This third edition cancels and replaces the second edition, published in 2004. This edition constitutes a technical revision.

It includes the following significant technical changes with regard to the previous edition:

- general review of the requirements and test provisions;
- preparation of the elements of evaluation of defects, and general application of IEC 61318:2007 (Ed.3);
- deletion of Annexes D and E, not applicable according to IEC 61318 Ed.3;
- introduction of a new normative Annex D on chronology of type tests;
- introduction of a new normative Annex F on classification of defects.

The text of this standard is based on the following documents:

FDIS	Report on voting
78/947/FDIS	78/953/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- · reconfirmed,
- · withdrawn,
- · replaced by a revised edition, or
- · amended.

INTRODUCTION

This International Standard has been prepared in accordance with the requirements of IEC 61477 where applicable.

The product covered by this standard may have an impact on the environment during some or all stages of its life cycle. These impacts can range from slight to significant, be of short-term or long-term, and occur at the global, regional or local level.

This standard does not include requirements and test provisions for the manufacturers of the product, or recommendations to the users of the product for environmental improvement. However, all parties intervening in its design, manufacture, packaging, distribution, use, maintenance, repair, reuse, recovery and disposal are invited to take account of environmental considerations.

LIVE WORKING – HAND TOOLS FOR USE UP TO 1 000 V AC AND 1 500 V DC

1 Scope

This International Standard is applicable to insulated and insulating hand tools used for working live or close to live parts at nominal voltages up to 1 000 V a.c. and 1 500 V d.c.

The products designed and manufactured according to this standard contribute to the safety of the users provided they are used by skilled persons, in accordance with safe methods of work and the instructions for use (where appropriate).

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60060-1, High-voltage test techniques – Part 1: General definitions and test requirements

IEC 60212, Standard conditions for use prior to and during the testing of solid electrical insulating materials

IEC 60417, Graphical symbols for use on equipment

IEC 61318, Live working – Conformity assessment applicable to tools, devices and equipment

IEC 61477, Live working – Minimum requirements for the utilization of tools, devices and equipment

ISO 1174-1, Assembly tools for screw and nuts – Driving squares – Part 1: Driving squares for hand socket tools

ISO 9654, Pliers and nippers for electronics – Single-purpose nippers – Cutting nippers

ISO 9655, Pliers and nippers for electronics – Single-purpose pliers – Pliers for gripping and manipulating

ISO 9656, Pliers and nippers for electronics – Test methods

ISO 9657, Pliers and nippers for electronics – General technical requirements

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 61318 and the following apply.

NOTE For the definitions of general terms in this document, reference should be made to the IEC 60050 series or to special definitions laid down in IEC 60743. Nomenclature of hand tools are found in the relevant ISO standards such as ISO 1703, ISO 5742 and ISO 8979.

3.1

hand tool (for live working)

hand held insulated or insulating tool

Note 1 to entry: Hand tools are normally tools such as screwdrivers, pliers, wrenches or knives.

[SOURCE: IEC 60050-651:1999, 651-01-27, modified – The scope of the definition has been enlarged.]

3.2

insulated hand tool

hand tool made of conductive materials, fully or partially covered by insulating materials

[SOURCE: IEC 60050-651:1999, 651-01-25, modified – The definition has been changed to refer specifically to hand tools.]

3.3

insulating hand tool

hand tool made totally or essentially from insulating materials except for inserts made from conductive materials used for reinforcement, but with no exposed conductive parts

[SOURCE: IEC 60050-651:1999, 651-01-26, modified - The definition has been changed to refer specifically to hand tools and its scope has been narrowed.]

4 Requirements

4.1 General requirements

4.1.1 Safety

Insulated and insulating hand tools shall be manufactured and dimensioned in such a way that they protect the user from electric shock.

NOTE Insulated hand tools completely covered by insulating materials and insulating tools minimize the risk of short circuits between two parts at different potentials when they are used in the correct manner.

The following requirements have been prepared in order that the hand tools covered by this standard are designed and manufactured to contribute to the safety of the users, provided they are used by persons skilled for live working, in accordance with safe methods of work and the instructions for use (where appropriate).

4.1.2 Performance under load

The mechanical specifications for insulated hand tools shall comply with the corresponding ISO standards, or, where no ISO standard exists, with a standard specified by the manufacturer or the customer, (for example a national standard). The mechanical specifications for the working parts of the hand tools shall be retained even after application of an insulating layer.

Insulating hand tools specially designed for live working may have lower stress resistance than insulated hand tools, but they shall withstand the expected workloads without failing due to remaining deformation or breaking. These hand tools can be equipped with devices that limit the workloads that can be applied with them, for example by overload slipping clutches (see also Annex A).