

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Live working – Electrical insulating gloves

Travaux sous tension – Gants isolants électriques

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IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
Fax: +41 22 919 03 00
info@iec.ch
www.iec.ch

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Live working – Electrical insulating gloves

Travaux sous tension – Gants isolants électriques

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

PRICE CODE
CODE PRIX

XA

ICS 13.260; 29.240.20; 29.260.99

ISBN 978-2-8322-1781-8

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**LIVE WORKING –
ELECTRICAL INSULATING GLOVES****FOREWORD**

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International Standard IEC 60903 has been prepared by IEC technical committee 78: Live working.

This third edition cancels and replaces the second edition of IEC 60903, published in 2002. It constitutes a technical revision.

The major changes are:

- clarification of the requirements and tests for *long gloves*;
- introduction of a new special property for gloves resistant to leakage current;
- removal of the requirement for an area to mark the date of inspection;
- for the thickness measurement, no other instrument than the micrometer with specified parameters is allowed;
- the d.c. electric tests are no longer included in the normative part of the document but a proof test is suggested at the production level where a d.c. use of gloves is expected, as presented in a new informative Annex E;

- preparation of the elements of evaluation of defects, and general application of IEC 61318:2007;
- the normative Annex C on sampling plans and procedure has been deleted (not applicable according to IEC 61318:2007);
- in the new normative Annex F, updating of the characteristics of the liquid specified for tests on gloves of category H, according to the latest edition of ISO 1817;
- the informative Annex H on acceptance tests has been deleted (consideration now included in IEC 61318:2007);
- introduction of a new normative Annex H on classification of defects;
- introduction of a new informative Annex I on the rationale for the classification of defects;
- review of the annex on in-service recommendations.

The text of this standard is based on the following documents:

FDIS	Report on voting
78/1043/FDIS	78/1056/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

Terms defined in Clause 3 are given in italic print throughout this standard.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

In this document, the clauses on requirements and testing are reorganized in order to bring together the common requirements and tests, then to lay down separately those which are specific to insulating gloves for electrical protection normally worn under leather protector gloves as opposed to those specific to insulating gloves for combined electrical and mechanical protection. This arrangement meets the basic necessity that a same quality level of electrical insulation is achieved for all types of *electrical insulating gloves*.

This document has been prepared according to the requirements of IEC 61477 where applicable.

The product covered by this standard may have an impact on the environment during some or all stages of its life cycle. These impacts can range from slight to significant, be of short-term or long-term, and occur at the global, regional or local level.

Except for a disposal statement in the Instructions for use, this standard does not include requirements and test provisions for the manufacturers of the product, or recommendations to the users of the product for environmental improvement. However, all parties intervening in its design, manufacture, packaging, distribution, use, maintenance, repair, reuse, recovery and disposal are invited to take account of environmental considerations.

LIVE WORKING – ELECTRICAL INSULATING GLOVES

1 Scope

This International Standard is applicable to *electrical insulating gloves* and *mitts* that provide protection of the worker against electric shock.

Unless otherwise stated, the use of the term “glove” includes both gloves and *mitts*.

This standard also covers *electrical insulating gloves* with additional integrated mechanical protection referred to in this document as “*composite gloves*”.

The products designed and manufactured according to this standard contribute to the safety of the users provided they are used by skilled persons, in accordance with safe methods of work and the instructions for use.

NOTE Insulating gloves are normally to be used in conjunction with leather protector gloves to provide mechanical protection. *Composite insulating gloves* are normally used without over-gloves.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60060-1, *High-voltage test techniques – Part 1: General definitions and test requirements*

IEC 60060-2, *High-voltage test techniques – Part 2: Measuring systems*

IEC 60212, *Standard conditions for use prior to and during the testing of solid electrical insulating materials*

IEC 60417, *Graphical symbols for use on equipment*

IEC 61318:2007, *Live working – Conformity assessment applicable to tools, devices and equipment*

IEC 61477, *Live working – Minimum requirements for the utilization of tools, devices and equipment*

ISO 23529, *Rubber – General procedures for preparing and conditioning test pieces for physical test methods*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 61318 as well as the following apply.

3.1**bell cuff glove**

glove with an enlarged shape from the *wrist* to the *cuff* in such a way as to facilitate pull-on over a thick garment

3.2**composite glove**

electrical insulating glove made with additional integrated mechanical protection of the glove

[SOURCE: IEC 60050-651:2014, 651-23-03 and IEC 60743:2013, 8.2.1, modified – The definition clarifies that the mechanical protection is an additional one]

3.3**contour glove**

glove shaped at the upper part of the *gauntlet* in such a way as to facilitate the bending of the arm and intended for gloves that extend to or above the elbow

3.4**cuff**

open part of a glove

3.5**cuff roll**

roll or reinforced edge of a glove at the *cuff*

3.6**disruptive discharge**

passage of an arc following dielectric breakdown

Note 1 to entry: The term “flashover” (in French “contournement”) is used when a *disruptive discharge* occurs at least partly along the surface of a solid dielectric surrounded by a gaseous or liquid medium.

Note 2 to entry: The term “puncture” (in French “perforation”) is used when a *disruptive discharge* occurs through a solid dielectric producing permanent damage.

[SOURCE: IEC 60050-604:1987, 604-03-38 modified – the content of the original note has been reduced, modified to suit the application and presented in the form of two notes to entry]

3.7**elastomer**

macromolecular material which returns rapidly to its initial dimensions and shape after substantial deformation by a weak stress and release of the stress

Note 1 to entry: The definition applies under room temperature test conditions.

[SOURCE: ISO 472:2013, 2.327]

3.8**electrical insulating glove**

glove made of *elastomer*, used for the protection of the worker against electric shock

[SOURCE: IEC 60050-651:2014, 651-23-02 and IEC 60743:2013, 8.1.3, modified – The definition is in line with the composition requirements of the standard for the type of insulating material. The note 1 to entry has been deleted]

3.9**fork**

part of glove at the junction of two fingers, or finger and thumb