



IEC 60601-1

Edition 3.2 2020-08
CONSOLIDATED VERSION

INTERNATIONAL STANDARD



**Medical electrical equipment –
Part 1: General requirements for basic safety and essential performance**



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Publication IEC 60601-1 (Third edition – 2005) I-SH 01

**MEDICAL ELECTRICAL EQUIPMENT –
Part 1: General requirements for basic safety
and essential performance**

INTERPRETATION SHEET 1

This interpretation sheet has been prepared by SC 62A: Common aspects of electrical equipment used in medical practice

The text of this interpretation sheet is based on the following documents:

| ISH | Report on voting |
|-------------|------------------|
| 62A/599/ISH | 62A/613/RVD |

Full information on the voting for the approval of this interpretation sheet can be found in the report on voting indicated in the above table.

Subclause 1.1

This subclause is clarified by the following:

IEC 60601-1 does not apply to medical gas pipeline systems covered by ISO 7396-1, *Medical gas pipeline systems — Part 1: Pipeline systems for compressed medical gases and vacuum*.

NOTE Subclause 6.3 of ISO 7396-1 applies the requirement of IEC 60601-1-8 to certain monitoring and alarm signals.

This clarification will remain valid until a new version of IEC 60601-1 is published.

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MEDICAL ELECTRICAL EQUIPMENT –

Part 1: General requirements for basic safety and essential performance

INTERPRETATION SHEET 2

This interpretation sheet has been prepared by subcommittee 62A: Common aspects of electrical equipment used in medical practice, of IEC technical committee 62: Electrical equipment in medical practice.

The text of this interpretation sheet is based on the following documents:

| | |
|-------------|------------------|
| ISH | Report on voting |
| 62A/634/ISH | 62A/640/RVD |

Full information on the voting for the approval of this interpretation sheet can be found in the report on voting indicated in the above table.

Subclause 11.3

This subclause is clarified by the following:

As stated in the rationale for this subclause, fire ENCLOSURES are intended to be used only where there is a significant likelihood of fire due to the presence of a source of ignition (as described in the subclause) *and* a *significant* source of fuel. Most materials used in the construction of ME EQUIPMENT are not considered to be such a source of fuel unless they are in the presence of an OXYGEN RICH ENVIRONMENT. MANUFACTURERS should determine, through analyses documented in the RISK MANAGEMENT FILE, whether the ME EQUIPMENT contains combustible materials (fuel) in sufficient quantities to support combustion in conjunction with ignition sources (capable of releasing greater than 900 J).

Subclause 13.1.2

This subclause is clarified by the following:

As stated in subclause 4.7, it is the MANUFACTURER'S RISK ANALYSIS that determines which components are subject to failure testing based on the associated RISK. Where the associated RISK of fire exceeds the MANUFACTURER'S criteria for RISK acceptability, the MANUFACTURER'S simulation analysis (such as FMEAs) should be accepted in lieu of physical testing. As also stated in 4.7, component reliability and ratings are to be considered in such failure simulation analyses. Common electronic components that have a history of use without causing equipment fires should not be considered a likely source of ignition.

Where the subclause identifies "emission of flames, molten metal, poisonous or ignitable substance in hazardous quantities;" as a hazardous situation, this refers to emissions from *the ENCLOSURE* not from components themselves. Where it identifies "exceeding the allowable values for 'other components and materials' identified in Table 22 times 1,5 minus 12,5 °C", this applies only where doing so would result in an unacceptable RISK (as identified in the MANUFACTURER'S RISK ANALYSIS according to 4.7). Typically, this would be cases where

ESSENTIAL PERFORMANCE would not be maintained or where greater than 900 J of energy would be released in the presence of flammable materials that could sustain combustion.

The first exemption to fault analysis or testing identified in subclause 13.1.2 (“The construction or the supply circuit limits the power dissipation in SINGLE FAULT CONDITION to less than 15 W or the energy dissipation to less than 900 J.”) is intended to apply where the component design itself (“The construction”) or fusing (or other current limiting devices) in the supply circuit (“or the supply circuit”) assure the energy released during failures will not exceed the limits. For most common signal level components rated for operation below 5 Watts, the energy released by short-circuiting of outputs will not exceed the 900 J limit.

This clarification will remain valid until a new version of IEC 60601-1 is published.

**MEDICAL ELECTRICAL EQUIPMENT –
Part 1: General requirements for basic safety and essential performance**

INTERPRETATION SHEET 3

This interpretation sheet has been prepared by subcommittee 62A: Common aspects of electrical equipment used in medical practice, of IEC technical committee 62: Electrical equipment in medical practice.

The text of this interpretation sheet is based on the following documents:

| | |
|-------------|------------------|
| ISH | Report on voting |
| 62A/858/ISH | 62A/875/RVD |

Full information on the voting for the approval of this interpretation sheet can be found in the report on voting indicated in the above table.

Subclause 13.1.2 fourth dash (Emissions, deformation of ENCLOSURE or exceeding maximum temperature)


This subclause states the following:

The following HAZARDOUS SITUATIONS shall not occur:

-
- temperatures of ME EQUIPMENT parts that are not APPLIED PARTS but are likely to be touched, exceeding the allowable values in Table 23 when measured and adjusted as described in 11.1.3;

This is clarified by the following:

The above requirement is regarded as fulfilled in accordance with Subclause 4.5 for temperatures at the surfaces of the enclosure, if the following conditions are fulfilled:

- The maximum allowed temperature on OPERATOR accessible surfaces in SINGLE FAULT CONDITION is 105 °C; and
- the instructions for use contain a warning that, under some SINGLE FAULT CONDITIONS, the temperature of: (*indicate the surface of concern*) could get hot and there is a possible RISK of a burn if touched, and
- if the RISK ANALYSIS demonstrates a need for a warning symbol on the ENCLOSURE, safety sign ISO 7010-W018 () shall be used on or adjacent to the hot spot on the ENCLOSURE; and
- the RISK ASSESSMENT demonstrates that the temperature attained in the SINGLE FAULT CONDITION is acceptable, and
- the RISK ASSESSMENT demonstrates that applying the alternative RISK CONTROL measures in this Interpretation Sheet results in a RESIDUAL RISK that is comparable to the RESIDUAL RISK resulting from applying the requirement of the standard.

NOTE 1 This Interpretation Sheet is intended to be used with both Edition 3.0 and Edition 3.1 of IEC 60601-1.

NOTE 2 An example of an analysis that demonstrates an adequately low probability of occurrence of HARM is shown below.

Example RISK ASSESSMENT:

The sum failure rate for parts that could increase the surface temperature of parts of the enclosure of XYZ device touchable only by the OPERATOR to values above those of Table 23 calculates to be 60 FIT (1 FIT = $1\text{E-}9/\text{h}$) according to the standard MIL-HDBK-217F where FIT stands for "failure in time". In case of such failures, the device would emit an odour and would no longer function properly. It is estimated, that only in one of 3 cases the device would not be switched off immediately and the hot surface would be resulting in a burn.

The resulting overall probability of such HARM where adequate warning is provided in the instructions for use in combination with warning sign ISO 7010 W018 would be: probability = $1/3 * 60 \text{ FIT} = 2 \text{ E-}8/\text{h}$ = approx. 0,0002 per year.

In this example, the WXW Company's RISK acceptance criteria require that a HARM of that severity must have a probability of less than 0,0003 per year for the associated RISK to be considered acceptable. Based on that RISK acceptance criterion, the RISK associated with overtemperature of the ENCLOSURE caused by single faults in the circuitry is acceptable.

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