CHAPTER 56

EXPLOSIVES AND FIREWORKS

SECTION 5601 GENERAL

5601.1 Scope. The provisions of this chapter shall govern the possession, manufacture, storage, handling, sale and use of *explosives*, *explosive materials*, fireworks and small arms ammunition.

Exceptions:

- The Armed Forces of the United States, Coast Guard or National Guard.
- 2. *Explosives* in forms prescribed by the official United States Pharmacopoeia.
- 3. The possession, storage and use of small arms ammunition where packaged in accordance with DOTn packaging requirements.
- 4. The possession, storage and use of not more than 1 pound (0.454 kg) of commercially manufactured sporting black powder, 20 pounds (9 kg) of smokeless powder and 10,000 small arms primers for hand loading of small arms ammunition for personal consumption.
- 5. The use of *explosive materials* by federal, state and local regulatory, law enforcement and fire agencies acting in their official capacities.
- 6. Special industrial *explosive* devices that in the aggregate contain less than 50 pounds (23 kg) of *explosive materials*.
- 7. The possession, storage and use of blank industrial-power load cartridges where packaged in accordance with DOTn packaging regulations.
- Transportation in accordance with DOTn 49 CFR Parts 100–185.
- 9. Items preempted by federal regulations.
- **5601.1.1 Explosive material standard.** In addition to the requirements of this chapter, NFPA 495 shall govern the manufacture, transportation, storage, sale, handling and use of *explosive* materials.
- **5601.1.2** Explosive material terminals. In addition to the requirements of this chapter, the operation of *explosive material* terminals shall conform to the provisions of NFPA 498.
- **5601.1.3 Fireworks.** The possession, manufacture, storage, sale, handling and use of fireworks are prohibited.

Exceptions:

- 1. Storage and handling of fireworks as allowed in Section 5604.
- Manufacture, assembly and testing of fireworks as allowed in Section 5605.

- 3. The use of fireworks for fireworks displays as allowed in Section 5608.
- 4. The possession, storage, sale, handling and use of specific types of Division 1.4G fireworks where allowed by applicable laws, ordinances and regulations, provided such fireworks and facilities comply with NFPA 1124, CPSC 16 CFR Parts 1500 and 1507, and DOTn 49 CFR Parts 100–185, for consumer fireworks.
- **5601.1.4 Rocketry.** The storage, handling and use of model and high-power rockets shall comply with the requirements of NFPA 1122, NFPA 1125 and NFPA 1127.
- **5601.1.5 Ammonium nitrate.** The storage and handling of ammonium nitrate shall comply with the requirements of NFPA 400 and Chapter 63.

Exception: Storage of ammonium nitrate in magazines with blasting agents shall comply with the requirements of NFPA 495.

- **5601.2 Permit required.** Permits shall be required as set forth in Section 105.6 and regulated in accordance with this section.
 - **5601.2.1 Residential uses.** Persons shall not keep or store, nor shall any permit be issued to keep or store, any *explosives* at any place of habitation, or within 100 feet (30 480 mm) thereof.

Exception: Storage of smokeless propellant, black powder and small arms primers for personal use and not for resale in accordance with Section 5606.

- **5601.2.2 Sale and retail display.** Persons shall not construct a retail display nor offer for sale *explosives*, *explosive materials* or fireworks upon highways, sidewalks, public property or in Group A or E occupancies.
- **5601.2.3 Permit restrictions.** The *fire code official* is authorized to limit the quantity of *explosives*, *explosive materials* or fireworks permitted at a given location. Persons possessing a permit for storage of *explosives* at any place, shall not keep or store an amount greater than authorized in such permit. Only the kind of *explosive* specified in such a permit shall be kept or stored.
- **5601.2.4 Financial responsibility.** Before a permit is issued, as required by Section 5601.2, the applicant shall file with the jurisdiction a corporate surety bond in the principal sum of \$100,000 or a public liability insurance policy for the same amount, for the purpose of the payment of all damages to persons or property that arise from, or are caused by, the conduct of any act authorized by the permit upon which any judicial judgment results. The *fire code official* is authorized to specify a greater or lesser amount when, in his or her opinion, conditions at the location of use indicate a greater or lesser amount is required.

Government entities shall be exempt from this bond requirement.

- **5601.2.4.1 Blasting.** Before approval to do blasting is issued, the applicant for approval shall file a bond or submit a certificate of insurance in such form, amount and coverage as determined by the legal department of the jurisdiction to be adequate in each case to indemnify the jurisdiction against any and all damages arising from permitted blasting.
- **5601.2.4.2 Fireworks display.** The permit holder shall furnish a bond or certificate of insurance in an amount deemed adequate by the *fire code official* for the payment of all potential damages to a person or persons or to property by reason of the permitted display, and arising from any acts of the permit holder, the agent, employees or subcontractors.
- **5601.3 Prohibited explosives.** Permits shall not be issued or renewed for possession, manufacture, storage, handling, sale or use of the following materials and such materials currently in storage or use shall be disposed of in an *approved* manner.
 - 1. Liquid nitroglycerin.
 - 2. Dynamite containing more than 60-percent liquid *explosive* ingredient.
 - 3. Dynamite having an unsatisfactory absorbent or one that permits leakage of a liquid *explosive* ingredient under any conditions liable to exist during storage.
 - 4. Nitrocellulose in a dry and uncompressed condition in a quantity greater than 10 pounds (4.54 kg) of net weight in one package.
 - Fulminate of mercury in a dry condition and fulminate of all other metals in any condition except as a component of manufactured articles not hereinafter forbidden.
 - 6. Explosive compositions that ignite spontaneously or undergo marked decomposition, rendering the products of their use more hazardous, when subjected for 48 consecutive hours or less to a temperature of 167°F (75°C).
 - 7. New *explosive materials* until *approved* by DOTn, except that permits are allowed to be issued to educational, governmental or industrial laboratories for instructional or research purposes.
 - 8. Explosive materials forbidden for transport by DOTn.
 - 9. *Explosive materials* containing an ammonium salt and a chlorate.
 - Explosives not packed or marked as required by DOTn 49 CFR Parts 100–185.

Exception: Gelatin dynamite.

5601.4 Qualifications. Persons in charge of magazines, blasting, fireworks display or pyrotechnic special effect operations shall not be under the influence of alcohol or drugs that impair sensory or motor skills, shall be not less than 21 years

- of age and shall demonstrate knowledge of all safety precautions related to the storage, handling or use of *explosives*, *explosive materials* or fireworks.
- **5601.5 Supervision.** The *fire code official* is authorized to require operations permitted under the provisions of Section 5601.2 to be supervised at any time by the *fire code official* in order to determine compliance with all safety and fire regulations.
- **5601.6 Notification.** Whenever a new *explosive material* storage or manufacturing site is established, including a temporary job site, the local law enforcement agency, fire department and local emergency planning committee shall be notified 48 hours in advance, not including Saturdays, Sundays and holidays, of the type, quantity and location of *explosive materials* at the site.
- **5601.7 Seizure.** The *fire code official* is authorized to remove or cause to be removed or disposed of in an *approved* manner, at the expense of the *owner*, *explosives*, *explosive materials* or fireworks offered or exposed for sale, stored, possessed or used in violation of this chapter.
- **5601.8 Establishment of quantity of explosives and distances.** The quantity of *explosives* and distances shall be in accordance with Sections 5601.8.1 and 5601.8.1.1.
 - **5601.8.1 Quantity of explosives.** The quantity-distance (Q-D) tables in Sections 5604.5 and 5605.3 shall be used to provide the minimum separation distances from potential explosion sites as set forth in Tables 5601.8.1(1) through 5601.8.1(3). The classification and the weight of the *explosives* are primary characteristics governing the use of these tables. The net *explosive* weight shall be determined in accordance with Sections 5601.8.1.1 through 5601.8.1.4.
 - **5601.8.1.1 Mass-detonating explosives (Division 1.1, 1.2 or 1.5).** The total net *explosive* weight of mass-detonating explosives (Division 1.1, 1.2 or 1.5) shall be used. See Table 5604.5.2(1) or Table 5605.3 as appropriate.
 - **Exception:** Where the TNT equivalence of the *explosive material* has been determined, the equivalence is allowed to be used to establish the net *explosive* weight.
 - **5601.8.1.2 Nonmass-detonating explosives (excluding Division 1.4).** Nonmass-detonating *explosives* (excluding Division 1.4) shall be as follows:
 - 1. Division 1.3 propellants. The total weight of the propellants alone shall be the net *explosive* weight. The net weight of propellant shall be used. See Table 5604.5.2(2).
 - 2. Combinations of bulk metal powder and pyrotechnic compositions. The sum of the net weights of metal powders and pyrotechnic compositions in the containers shall be the net *explosive* weight. See Table 5604.5.2(2).

TABLE 5601.8.1(1)
APPLICATION OF SEPARATION DISTANCE (Q-D) TABLES—DIVISION 1.1, 1.2 AND 1.5 EXPLOSIVES^{a, b, c}

ITEM	MAGAZINE	Q-D	OPERATING BUILDING	Q-D	INHABITED BUILDING	Q-D	PUBLIC TRAFFIC ROUTE	Q-D
Magazine	Table 5604.5.2(1)	IMD	Table 5605.3	ILD or IPD	Table 5604.5.2(1)	IBD	Table 5604.5.2(1)	PTR
Operating building	Table 5604.5.2(1)	ILD or IPD	Table 5605.3	ILD or IPD	Table 5604.5.2(1)	IBD	Table 5604.5.2(1)	PTR
Inhabited building	Table 5604.5.2(1)	IBD	Table 5604.5.2(1)	IBD	Not Applicable	Not Applicable	Not Applicable	Not Applicable
Public traffic route	Table 5604.5.2(1)	PTR	Table 5604.5.2(1)	PTR	Not Applicable	Not Applicable	Not Applicable	Not Applicable

For SI: 1 foot = 304.8 mm.

- a. The minimum separation distance (D_o) shall be 60 feet. Where a building or magazine containing explosives is barricaded, the minimum distance shall be 30 feet.
- b. Linear interpolation between tabular values in the referenced Q-D tables shall not be allowed. Nonlinear interpolation of the values shall be allowed subject to an approved technical opinion and report prepared in accordance with Section 104.7.2.
- c. For definitions of Quantity-Distance abbreviations IBD, ILD, IMD, IPD and PTR, see Chapter 2.

TABLE 5601.8.1(2)
APPLICATION OF SEPARATION DISTANCE (Q-D) TABLES—DIVISION 1.3 EXPLOSIVES^{a, b, c}

ITEM	MAGAZINE	Q-D	OPERATING BUILDING	Q-D	INHABITED BUILDING	Q-D	PUBLIC TRAFFIC ROUTE	Q-D
Magazine	Table 5604.5.2(2)	IMD	Table 5604.5.2(2)	ILD or IPD	Table 5604.5.2(2)	IBD	Table 5604.5.2(2)	PTR
Operating building	Table 5604.5.2(2)	ILD or IPD	Table 5604.5.2(2)	ILD or IPD	Table 5604.5.2(2)	IBD	Table 5604.5.2(2)	PTR
Inhabited building	Table 5604.5.2(2)	IBD	Table 5604.5.2(2)	IBD	Not Applicable	Not Applicable	Not Applicable	Not Applicable
Public traffic route	Table 5604.5.2(2)	PTR	Table 5604.5.2(2)	PTR	Not Applicable	Not Applicable	Not Applicable	Not Applicable

For SI: 1 foot = 304.8 mm.

- a. The minimum separation distance (D_o) shall be not less than 50 feet.
- b. Linear interpolation between tabular values in the referenced Q-D table shall be allowed.
- c. For definitions of Quantity-Distance abbreviations IBD, ILD, IMD, IPD and PTR, see Chapter 2.

TABLE 5601.8.1(3)
APPLICATION OF SEPARATION DISTANCE (Q-D) TABLES—DIVISION 1.4 EXPLOSIVES^{a, b, c, d}

ITEM	MAGAZINE	Q-D	OPERATING BUILDING	Q-D	INHABITED BUILDING	Q-D	PUBLIC TRAFFIC ROUTE	Q-D
Magazine	Table 5604.5.2(3)	IMD	Table 5604.5.2(3)	ILD or IPD	Table 5604.5.2(3)	IBD	Table 5604.5.2(3)	PTR
Operating building	Table 5604.5.2(3)	ILD or IPD	Table 5604.5.2(3)	ILD or IPD	Table 5604.5.2(3)	IBD	Table 5604.5.2(3)	PTR
Inhabited building	Table 5604.5.2(3)	IBD	Table 5604.5.2(3)	IBD	Not Applicable	Not Applicable	Not Applicable	Not Applicable
Public traffic route	Table 5604.5.2(3)	PTR	Table 5604.5.2(3)	PTR	Not Applicable	Not Applicable	Not Applicable	Not Applicable

For SI: 1 foot = 304.8 mm.

- a. The minimum separation distance (D_o) shall be not less than 50 feet.
- b. Linear interpolation between tabular values in the referenced Q-D table shall not be allowed.
- c. For definitions of Quantity-Distance abbreviations IBD, ILD, IMD, IPD and PTR, see Chapter 2.
- d. This table shall not apply to consumer fireworks, 1.4G.

5601.8.1.3 Combinations of mass-detonating and nonmass-detonating explosives (excluding Division 1.4). Combination of mass-detonating and nonmass-detonating *explosives* (excluding Division 1.4) shall be as follows:

- 1. Where Division 1.1 and 1.2 *explosives* are located in the same site, determine the distance for the total quantity considered first as 1.1 and then as 1.2. The required distance is the greater of the two. Where the Division 1.1 requirements are controlling and the TNT equivalence of the 1.2 is known, the TNT equivalent weight of the 1.2 items shall be allowed to be added to the total *explosive* weight of Division 1.1 items to determine the net *explosive* weight for Division 1.1 distance determination. See Table 5604.5.2(2) or Table 5605.3 as appropriate.
- 2. Where Division 1.1 and 1.3 *explosives* are located in the same site, determine the distances for the total quantity considered first as 1.1 and then as 1.3. The required distance is the greater of the two. Where the Division 1.1 requirements are controlling and the TNT equivalence of the 1.3 is known, the TNT equivalent weight of the 1.3 items shall be allowed to be added to the total *explosive* weight of Division 1.1 items to determine the net *explosive* weight for Division 1.1 distance determination. See Table 5604.5.2(1), 5604.5.2(2) or 5605.3, as appropriate.
- 3. Where Division 1.1, 1.2 and 1.3 *explosives* are located in the same site, determine the distances for the total quantity considered first as 1.1, next as 1.2 and finally as 1.3. The required distance is the greatest of the three. As allowed by paragraphs 1 and 2 above, TNT equivalent weights for 1.2 and 1.3 items are allowed to be used to determine the net weight of *explosives* for Division 1.1 distance determination. Table 5604.5.2(1) or 5605.3 shall be used where TNT equivalency is used to establish the net *explosive* weight.
- 4. For composite pyrotechnic items Division 1.1 and Division 1.3, the sum of the net weights of the pyrotechnic composition and the *explosives* involved shall be used. See Tables 5604.5.2(1) and 5604.5.2(2).

5601.8.1.4 Moderate fire—no blast hazards (Division 1.4). For Division 1.4 explosives, the total weight of the explosive material alone is the net weight. The net weight of the explosive material shall be used.

SECTION 5602 DEFINITIONS

5602.1 Definitions. The following terms are defined in Chapter 2:

AMMONIUM NITRATE. BARRICADE.

Artificial barricade.

Natural barricade.

BARRICADED.

BLAST AREA.

BLAST SITE.

BLASTER.

BLASTING AGENT.

BULLET RESISTANT.

DETONATING CORD.

DETONATION.

DETONATOR.

DISCHARGE SITE.

DISPLAY SITE.

EXPLOSIVE.

High explosive.

Low explosive.

Mass-detonating explosives.

UN/DOTn Class 1 explosives.

Division 1.1.

Division 1.2.

Division 1.3.

Division 1.4.

Division 1.5.

Division 1.6.

EXPLOSIVE MATERIAL.

FALLOUT AREA.

FIREWORKS.

Fireworks, 1.4G.

Fireworks, 1.3G.

FIREWORKS DISPLAY.

HIGHWAY.

INHABITED BUILDING.

MAGAZINE.

Indoor.

Type 1.

Type 2.

Type 3.

Type 4.

Type 5.

MORTAR.

NET EXPLOSIVE WEIGHT (net weight).

OPERATING BUILDING.

OPERATING LINE.

PLOSOPHORIC MATERIAL.

PROXIMATE AUDIENCE.

PUBLIC TRAFFIC ROUTE (PTR).

PYROTECHNIC ARTICLE.

PYROTECHNIC COMPOSITION.

PYROTECHNIC SPECIAL EFFECT.

PYROTECHNIC SPECIAL-EFFECT MATERIAL. PYROTECHNICS.

QUANTITY-DISTANCE (Q-D).

Inhabited building distance (IBD).
Intermagazine distance (IMD).
Intraline distance (ILD) or Intraplant distance (IPD).
Minimum separation distance (D_o).

RAILWAY.

READY BOX.

SMALL ARMS AMMUNITION.

SMALL ARMS PRIMERS.

SMOKELESS PROPELLANTS.

SPECIAL INDUSTRIAL EXPLOSIVE DEVICE.

THEFT RESISTANT.

SECTION 5603 RECORD KEEPING AND REPORTING

- **5603.1 General.** Records of the receipt, handling, use or disposal of *explosive materials*, and reports of any accidents, thefts or unauthorized activities involving *explosive materials* shall conform to the requirements of this section.
- **5603.2 Transaction record.** The permittee shall maintain a record of all transactions involving receipt, removal, use or disposal of *explosive materials*. Such records shall be maintained for a period of 5 years.

Exception: Where only Division 1.4G (consumer fireworks) are handled, records need only be maintained for a period of 3 years.

5603.3 Loss, theft or unauthorized removal. The loss, theft or unauthorized removal of *explosive materials* from a magazine or permitted facility shall be reported to the *fire code official*, local law enforcement authorities and the U.S. Department of Treasury, Bureau of Alcohol, Tobacco, Firearms and Explosives within 24 hours.

Exception: Loss of Division 1.4G (consumer fireworks) need not be reported to the Bureau of Alcohol, Tobacco, Firearms and Explosives.

- **5603.4** Accidents. Accidents involving the use of *explosives*, *explosive materials* and fireworks that result in injuries or property damage shall be reported to the *fire code official* immediately.
- **5603.5 Misfires.** The pyrotechnic display operator or blaster in charge shall keep a record of all aerial shells that fail to fire or charges that fail to detonate.
- **5603.6 Hazard communication.** Manufacturers of *explosive materials* and fireworks shall maintain records of chemicals, chemical compounds and mixtures required by DOL 29 CFR Part 1910.1200, and Section 407.
- **5603.7 Safety rules.** Current safety rules covering the operation of magazines, as described in Section 5604.7, shall be posted on the interior of the magazine in a visible location.

SECTION 5604 EXPLOSIVE MATERIALS STORAGE AND HANDLING

- **5604.1 General.** Storage of *explosives* and *explosive materials*, small arms ammunition, small arms primers, propellant-actuated cartridges and smokeless propellants in magazines shall comply with the provisions of this section.
- **5604.2 Magazine required.** Explosives and explosive materials, and Division 1.3G fireworks shall be stored in magazines constructed, located, operated and maintained in accordance with the provisions of Section 5604 and NFPA 495 or NFPA 1124.

Exceptions:

- Storage of fireworks at display sites in accordance with Section 5608.5 and NFPA 1123 or NFPA 1126.
- 2. Portable or mobile magazines not exceeding 120 square feet (11 m²) in area shall not be required to comply with the requirements of the *International Building Code*.
- **5604.3 Magazines.** The storage of *explosives* and *explosive materials* in magazines shall comply with Table 5604.3.
 - **5604.3.1 High explosives.** *Explosive materials* classified as Division 1.1 or 1.2 or formerly classified as Class A by the U.S. Department of Transportation shall be stored in Type 1, 2 or 3 magazines.

Exceptions:

- 1. Black powder shall be stored in a Type 1, 2, 3 or 4 magazine.
- 2. Cap-sensitive *explosive material* that is demonstrated not to be bullet sensitive shall be stored in a Type 1, 2, 3, 4 or 5 magazine.
- **5604.3.2 Low explosives.** *Explosive materials* that are not cap sensitive shall be stored in a Type 1, 2, 3, 4 or 5 magazine.
- **5604.3.3 Detonating cord.** For quantity and distance purposes, detonating cord of 50 grains per foot shall be calculated as equivalent to 8 pounds (4 kg) of high *explosives* per 1,000 feet (305 m). Heavier or lighter core loads shall be rated proportionally.
- **5604.4 Prohibited storage.** Detonators shall be stored in a separate magazine for blasting supplies and shall not be stored in a magazine with other *explosive materials*.
- **5604.5 Location.** The use of magazines for storage of *explosives* and *explosive materials* shall comply with Sections 5604.5.1 through 5604.5.3.3.
 - **5604.5.1 Indoor magazines.** The use of indoor magazines for storage of *explosives* and *explosive materials* shall comply with the requirements of Sections 5604.5.1.1 through 5604.5.1.7.
 - **5604.5.1.1 Use.** The use of indoor magazines for storage of *explosives* and *explosive materials* shall be limited to occupancies of Group F, H, M or S, and research and development laboratories.

TABLE 5604.3
STORAGE AMOUNTS AND MAGAZINE REQUIREMENTS FOR EXPLOSIVES, EXPLOSIVE MATERIALS AND
FIREWORKS, 1.3G MAXIMUM ALLOWABLE QUANTITY PER CONTROL AREA

NEW UN/ OLD DOTh	OLD DOTn	ATF/OSHA		INDOOR ^a (pounds)		OUTDOOR	MAGAZINE TYPE REQUIRED					
DOTn DIVISION	DOIN CLASS	CLASS	Unprotected	Cabinet	Sprinklers	Sprinklers & cabinet	(pounds)	1	2	3	4	5	
1.1 ^b	A	High	0	0	1	2	1	X	X	X	_	_	
1.2	A	High	0	0	1	2	1	X	X	X	_	_	
1.2	В	Low	0	0	1	1	1	X	X	X	X	_	
1.3	В	Low	0	0	5	10	1	X	X	X	X	_	
1.4°	В	Low	0	0	50	100	1	X	X	X	X	_	
1.5	С	Low	0	0	1	2	1	X	X	X	X	_	
1.5	Blasting Agent	Blasting Agent	0	0	1	2	1	X	X	X	X	X	
1.6	Not Applicable	Not Applicable	0	0	1	2	1	X	X	X	X	X	

For SI: 1 pound = 0.454 kg, 1 pound per gallon = 0.12 kg per liter, 1 ounce = 28.35 g.

- a. A factor of 10 pounds per gallon shall be used for converting pounds (solid) to gallons (liquid) in accordance with Section 5003.1.2.
- b. Black powder shall be stored in a Type 1, 2, 3 or 4 magazine as provided for in Section 5604.3.1.
- c. This table shall not apply to consumer fireworks, 1.4G.

5604.5.1.2 Construction. Indoor magazines shall comply with the following construction requirements:

- Construction shall be fire resistant and theft resistant
- 2. Exterior shall be painted red.
- 3. Base shall be fitted with wheels, casters or rollers to facilitate removal from the building in an emergency.
- 4. Lid or door shall be marked with conspicuous white lettering not less than 3 inches (76 mm) high and minimum ¹/₂ inch (12.7 mm) stroke, reading EXPLOSIVES—KEEP FIRE AWAY.
- 5. The least horizontal dimension shall not exceed the clear width of the entrance door.

5604.5.1.3 Quantity limit. Not more than 50 pounds (23 kg) of *explosives* or *explosive materials* shall be stored within an indoor magazine.

Exception: Day boxes used for the storage of inprocess material in accordance with Section 5605.6.4.1.

5604.5.1.4 Prohibited use. Indoor magazines shall not be used within buildings containing Group R occupancies.

5604.5.1.5 Location. Indoor magazines shall be located within 10 feet (3048 mm) of an entrance and only on floors at or having ramp access to the exterior grade level.

5604.5.1.6 Number. Not more than two indoor magazines shall be located in the same building. Where two such magazines are located in the same building, one magazine shall be used solely for the storage of not more than 5,000 detonators.

5604.5.1.7 Separation distance. Where two magazines are located in the same building, they shall be separated by a distance of not less than 10 feet (3048 mm).

5604.5.2 Outdoor magazines. Outdoor magazines other than Type 3 shall be located so as to comply with Table 5604.5.2(2) or 5604.5.2(3) as set forth in Tables 5601.8.1(1) through 5601.8.1(3). Where a magazine or group of magazines, as described in Section 5604.5.2.2, contains different classes of *explosive materials*, and Division 1.1 materials are present, the required separations for the magazine or magazine group as a whole shall comply with Table 5604.5.2(2).

5604.5.2.1 Separation. Where two or more storage magazines are located on the same property, each magazine shall comply with the minimum distances specified from inhabited buildings, public transportation routes and operating buildings. Magazines shall be separated from each other by not less than the intermagazine distances (IMD) shown for the separation of magazines.

5604.5.2.2 Grouped magazines. Where two or more magazines are separated from each other by less than the intermagazine distances (IMD), such magazines as a group shall be considered as one magazine and the total quantity of *explosive materials* stored in the group shall be treated as if stored in a single magazine. The location of the group of magazines shall comply with the intermagazine distances (IMD) specified from other magazines or magazine groups, inhabited buildings (IBD), public transportation routes (PTR) and operating buildings (ILD or IPD) as required.

5604.5.3 Special requirements for Type 3 magazines. Type 3 magazines shall comply with Sections 5604.5.3.1 through 5604.5.3.3.

TABLE 5604.5.2(1) AMERICAN TABLE OF DISTANCES FOR STORAGE OF EXPLOSIVES AS APPROVED BY THE INSTITUTE OF MAKERS OF EXPLOSIVES AND REVISED JUNE 1991°

APPROVED BY THE INSTITUTE OF MAKERS OF EXPLOSIVES AND REVISED JUNE 1991 ^a DISTANCES IN FEET									
QUANTITY OF EXPLOSIVE MATERIALS		Inhabited buildings		volume les	ays with traffic s than 3,000 s per day	volume great vehicles p	ays with traffic ter than 3,000 er day and er railways	Separation o	of magazines ^d
Pounds over	Pounds not over	Barricaded	Unbarricaded	Barricaded	Unbarricaded	Barricaded	Unbarricaded	Barricaded	Unbarricaded
0	5	70	140	30	60	51	102	6	12
5	10	90	180	35	70	64	128	8	16
10	20	110	220	45	90	81	162	10	20
20	30	125	250	50	100	93	186	11	22
30	40	140	280	55	110	103	206	12	24
40	50	150	300	60	120	110	220	14	28
50	75	170	340	70	140	127	254	15	30
75	100	190	380	75	150	139	278	16	32
100	125	200	400	80	160	150	300	18	36
125	150	215	430	85	170	159	318	19	38
150	200	235	470	95	190	175	350	21	42
200	250	255	510	105	210	189	378	23	46
250	300	270	540	110	220	201	402	24	48
300	400	295	590	120	240	221	442	27	54
400	500	320	640	130	260	238	476	29	58
500	600	340	680	135	270	253	506	31	62
600	700	355	710	145	290	266	532	32	64
700	800	375	750	150	300	278	556	33	66
800	900	390	780	155	310	289	578	35	70
900	1,000	400	800	160	320	300	600	36	72
1,000	1,200	425	850	165	330	318	636	39	78
1,200	1,400	450	900	170	340	336	672	41	82
1,400	1,600	470	940	175	350	351	702	43	86
1,600	1,800	490	980	180	360	366	732	44	88
1,800	2,000	505	1,010	185	370	378	756	45	90
2,000	2,500	545	1,090	190	380	408	816	49	98
2,500	3,000	580	1,160	195	390	432	864	52	104
3,000	4,000	635	1,270	210	420	474	948	58	116
4,000	5,000	685	1,370	225	450	513	1,026	61	122
5,000	6,000	730	1,460	235	470	546	1,092	65	130
6,000	7,000	770	1,540	245	490	573	1,146	68	136
7,000	8,000	800	1,600	250	500	600	1,200	72	144
8,000	9,000	835	1,670	255	510	624	1,248	75	150
9,000	10,000	865	1,730	260	520	645	1,290	78	156
10,000	12,000	875	1,750	270	540	687	1,374	82	164
12,000	14,000	885	1,770	275	550	723	1,446	87	174
14,000	16,000	900	1,800	280	560	756	1,512	90	180
16,000	18,000	940	1,880	285	570	786	1,572	94	188
18,000	20,000	975	1,950	290	580	813	1,626	98	196
20,000	25,000	1,055	2,000	315	630	876	1,752	105	210

(continued)

TABLE 5604.5.2(1)-continued AMERICAN TABLE OF DISTANCES FOR STORAGE OF EXPLOSIVES AS APPROVED BY THE INSTITUTE OF MAKERS OF EXPLOSIVES AND REVISED JUNE 1991^a

DISTANCES IN FEET									
QUANTITY OF EXPLOSIVE MATERIALS ^c		Inhabited buildings		volume less tha	Public highways with traffic volume less than 3,000 vehicles per day		ays with traffic ter than 3,000 er day and er railways	Separation of magazines ^d	
Pounds over	Pounds not over	Barricaded	Unbarricaded	Barricaded	Unbarricaded	Barricaded	Unbarricaded	Barricaded	Unbarricaded
25,000	30,000	1,130	2,000	340	680	933	1,866	112	224
30,000	35,000	1,205	2,000	360	720	981	1,962	119	238
35,000	40,000	1,275	2,000	380	760	1,026	2,000	124	248
40,000	45,000	1,340	2,000	400	800	1,068	2,000	129	258
45,000	50,000	1,400	2,000	420	840	1,104	2,000	135	270
50,000	55,000	1,460	2,000	440	880	1,140	2,000	140	280
55,000	60,000	1,515	2,000	455	910	1,173	2,000	145	290
60,000	65,000	1,565	2,000	470	940	1,206	2,000	150	300
65,000	70,000	1,610	2,000	485	970	1,236	2,000	155	310
70,000	75,000	1,655	2,000	500	1,000	1,263	2,000	160	320
75,000	80,000	1,695	2,000	510	1,020	1,293	2,000	165	330
80,000	85,000	1,730	2,000	520	1,040	1,317	2,000	170	340
85,000	90,000	1,760	2,000	530	1,060	1,344	2,000	175	350
90,000	95,000	1,790	2,000	540	1,080	1,368	2,000	180	360
95,000	100,000	1,815	2,000	545	1,090	1,392	2,000	185	370
100,000	110,000	1,835	2,000	550	1,100	1,437	2,000	195	390
110,000	120,000	1,855	2,000	555	1,110	1,479	2,000	205	410
120,000	130,000	1,875	2,000	560	1,120	1,521	2,000	215	430
130,000	140,000	1,890	2,000	565	1,130	1,557	2,000	225	450
140,000	150,000	1,900	2,000	570	1,140	1,593	2,000	235	470
150,000	160,000	1,935	2,000	580	1,160	1,629	2,000	245	490
160,000	170,000	1,965	2,000	590	1,180	1,662	2,000	255	510
170,000	180,000	1,990	2,000	600	1,200	1,695	2,000	265	530
180,000	190,000	2,010	2,010	605	1,210	1,725	2,000	275	550
190,000	200,000	2,030	2,030	610	1,220	1,755	2,000	285	570
200,000	210,000	2,055	2,055	620	1,240	1,782	2,000	295	590
210,000	230,000	2,100	2,100	635	1,270	1,836	2,000	315	630
230,000	250,000	2,155	2,155	650	1,300	1,890	2,000	335	670
250,000	275,000	2,215	2,215	670	1,340	1,950	2,000	360	720
275,000	300,000 ^b	2,275	2,275	690	1,380	2,000	2,000	385	770

For SI: 1 foot = 304.8 mm, 1 pound = 0.454 kg.

a. This table applies only to the manufacture and permanent storage of commercial explosive materials. It is not applicable to transportation of explosives or any handling or temporary storage necessary or incident thereto. It is not intended to apply to bombs, projectiles or other heavily encased explosives.

b. Storage in excess of 300,000 pounds of explosive materials in one magazine is not allowed.

c. Where a manufacturing building on an explosive materials plant site is designed to contain explosive materials, such building shall be located with respect to its proximity to inhabited buildings, public highways and passenger railways based on the maximum quantity of explosive materials permitted to be in the building at one time.

d. Where two or more storage magazines are located on the same property, each magazine shall comply with the minimum distances specified from inhabited buildings, railways and highways, and, in addition, they should be separated from each other by not less than the distances shown for separation of magazines, except that the quantity of explosives in detonator magazines shall govern in regard to the spacing of said detonator magazines from magazines containing other explosive materials. Where any two or more magazines are separated from each other by less than the specified separation of magazines distances, then two or more such magazines, as a group, shall be considered as one magazine, and the total quantity of explosive materials stored in such group shall be treated as if stored in a single magazine located on the site of any magazine in the group and shall comply with the minimum distances specified from other magazines, inhabited buildings, railways and highways.

TABLE 5604.5.2(2)
TABLE OF DISTANCES (Q-D) FOR BUILDINGS AND MAGAZINES CONTAINING EXPLOSIVES—DIVISION 1.3 MASS-FIRE HAZARD^{a, b, c}

	SION 1.3 EXPLOSIVES SIVES WEIGHT)	DISTANCES IN FEET					
Pounds over	Pounds not over	Inhabited Building Distance (IBD)	Distance to Public Traffic Route (PTR)	Intermagazine Distance (IMD)	Intraline Distance (ILD) or Intraplant Distance (IPD)		
0	1,000	75	75	50	50		
1,000	5,000	115	115	75	75		
5,000	10,000	150	150	100	100		
10,000	20,000	190	190	125	125		
20,000	30,000	215	215	145	145		
30,000	40,000	235	235	155	155		
40,000	50,000	250	250	165	165		
50,000	60,000	260	260	175	175		
60,000	70,000	270	270	185	185		
70,000	80,000	280	280	190	190		
80,000	90,000	295	295	195	195		
90,000	100,000	300	300	200	200		
100,000	200,000	375	375	250	250		
200,000	300,000	450	450	300	300		

For SI: 1 foot = 304.8 mm, 1 pound = 0.454 kg

- a. Black powder, where stored in magazines, is defined as low explosive by the Bureau of Alcohol, Tobacco, Firearms and Explosives (BATF).
- b. For quantities less than 1,000 pounds, the required distances are those specified for 1,000 pounds. The use of lesser distances is allowed where supported by approved test data and/or analysis.
- c. Linear interpolation of explosive quantities between table entries is allowed.

TABLE 5604.5.2(3) TABLE OF DISTANCES (Q-D) FOR BUILDINGS AND MAGAZINES CONTAINING EXPLOSIVES—DIVISION 1.4 $^\circ$

	ION 1.4 EXPLOSIVES IVES WEIGHT)		DISTANCES IN FEET				
Pounds over	Pounds not over	Inhabited Building Distance (IBD)	Distance to Public Traffic Route (PTR)	Intermagazine Distance ^{a, b} (IMD)	Intraline Distance (ILD) or Intraplant Distance ^a (IPD)		
50	Not Limited	100	100	50	50		

For SI: 1 foot = 304.8 mm, 1 pound = 0.454 kg.

- a. A separation distance of 100 feet is required for buildings of other than Type I or Type II construction as defined in the International Building Code.
- b. For earth-covered magazines, specific separation is not required.
 - 1. Earth cover material used for magazines shall be relatively cohesive. Solid or wet clay and similar types of soil are too cohesive and shall not be used. Soil shall be free from unsanitary organic matter, trash, debris and stones heavier than 10 pounds or larger than 6 inches in diameter. Compaction and surface preparation shall be provided, as necessary, to maintain structural integrity and avoid erosion. Where cohesive material cannot be used, as in sandy soil, the earth cover over magazines shall be finished with a suitable material to ensure structural integrity.
 - 2. The earth fill or earth cover between earth-covered magazines shall be either solid or sloped, in accordance with the requirements of other construction features, but not less than 2 feet of earth cover shall be maintained over the top of each magazines. To reduce erosion and facilitate maintenance operations, the cover shall have a slope of 2 horizontal to 1 vertical.
- c. Restricted to articles, including articles packaged for shipment, that are not regulated as an explosive under Bureau of Alcohol, Tobacco, Firearms and Explosives regulations, or unpacked articles used in process operations that do not propagate a detonation or deflagration between articles. This table shall not apply to consumer fireworks, 1.4G.

5604.5.3.1 Location. Wherever practicable, Type 3 magazines shall be located away from neighboring inhabited buildings, railways, highways and other magazines in accordance with Table 5604.5.2(2) or 5604.5.2(3) as applicable.

5604.5.3.2 Supervision. Type 3 magazines shall be attended when *explosive materials* are stored within. *Explosive materials* shall be removed to appropriate

storage magazines for unattended storage at the end of the work day.

5604.5.3.3 Use. Not more than two Type 3 magazines shall be located at the same blasting site. Where two Type 3 magazines are located at the same blasting site, one magazine shall used solely for the storage of detonators.

- **5604.6** Construction. Magazines shall be constructed in accordance with Sections 5604.6.1 through 5604.6.5.2.
 - **5604.6.1 Drainage.** The ground around a magazine shall be graded so that water drains away from the magazine.
 - **5604.6.2 Heating.** Magazines requiring heat shall be heated as prescribed in NFPA 495 by either hot water radiant heating within the magazine or by indirect warm air heating.
 - **5604.6.3 Lighting.** Where lighting is necessary within a magazine, electric safety flashlights or electric safety lanterns shall be used, except as provided in NFPA 495.
 - **5604.6.4 Nonsparking materials.** In other than Type 5 magazines, there shall not be exposed ferrous metal on the interior of a magazine containing packages of *explosives*.
 - **5604.6.5 Signs and placards.** Property upon which Type 1 magazines and outdoor magazines of Types 2, 4 and 5 are located shall be posted with signs stating: EXPLO-SIVES—KEEP OFF. These signs shall be of contrasting colors with a minimum letter height of 3 inches (76 mm) with a minimum brush stroke of $\frac{1}{2}$ inch (12.7 mm). The signs shall be located to minimize the possibility of a bullet shot at the sign hitting the magazine.
 - **5604.6.5.1** Access road signs. At the entrance to *explosive* material manufacturing and storage sites, all access roads shall be posted with the following warning sign or other *approved* sign:

DANGER! NEVER FIGHT EXPLOSIVE FIRES. EXPLOSIVES ARE STORED ON THIS SITE CALL .

The sign shall be weather-resistant with a reflective surface and have lettering not less than 2 inches (51 mm) high.

- **5604.6.5.2 Placards.** Type 5 magazines containing Division 1.5 blasting agents shall be prominently placarded as required during transportation by DOTn 49 CFR Part 172 and DOTy 27 CFR Part 55.
- **5604.7 Operation.** Magazines shall be operated in accordance with Sections 5604.7.1 through 5604.7.9.
 - **5604.7.1 Security.** Magazines shall be kept locked in the manner prescribed in NFPA 495 at all times except during placement or removal of *explosives* or inspection.
 - **5604.7.2 Open flames and lights.** Smoking, matches, flame-producing devices, open flames, firearms and firearms cartridges shall not be allowed inside of or within 50 feet (15 240 mm) of magazines.
 - **5604.7.3 Brush.** The area located around a magazine shall be kept clear of brush, dried grass, leaves, trash, debris and similar combustible materials for a distance of 25 feet (7620 mm).
 - **5604.7.4 Combustible storage.** Combustible materials shall not be stored within 50 feet (15 240 mm) of magazines.

5604.7.5 Unpacking and repacking explosive materials.

Containers of *explosive materials*, except fiberboard containers, and packages of damaged or deteriorated *explosive materials* or fireworks shall not be unpacked or repacked inside or within 50 feet (15 240 mm) of a magazine or in close proximity to other *explosive materials*.

- **5604.7.5.1 Storage of opened packages.** Packages of *explosive materials* that have been opened shall be closed before being placed in a magazine.
- **5604.7.5.2 Nonsparking tools.** Tools used for the opening and closing of packages of *explosive materials*, other than metal slitters for opening paper, plastic or fiberboard containers, shall be made of nonsparking materials.
- **5604.7.5.3 Disposal of packaging.** Empty containers and paper and fiber packaging materials that previously contained *explosive materials* shall be disposed of or reused in a *approved* manner.
- **5604.7.6 Tools and equipment.** Metal tools, other than nonferrous transfer conveyors and ferrous metal conveyor stands protected by a coat of paint, shall not be stored in a magazine containing *explosive materials* or detonators.
- **5604.7.7 Contents.** Magazines shall be used exclusively for the storage of *explosive materials*, blasting materials and blasting accessories.
- **5604.7.8 Compatibility.** Corresponding grades and brands of *explosive materials* shall be stored together and in such a manner that the grade and brand marks are visible. Stocks shall be stored so as to be easily counted and checked. Packages of *explosive materials* shall be stacked in a stable manner not exceeding 8 feet (2438 mm) in height.
- **5604.7.9 Stock rotation.** When *explosive material* is removed from a magazine for use, the oldest usable stocks shall be removed first.
- **5604.8 Maintenance.** Maintenance of magazines shall comply with Sections 5604.8.1 through 5604.8.3.
 - **5604.8.1 Housekeeping.** Magazine floors shall be regularly swept and be kept clean, dry and free of grit, paper, empty packages and rubbish. Brooms and other cleaning utensils shall not have any spark-producing metal parts. Sweepings from magazine floors shall be disposed of in accordance with the manufacturers' *approved* instructions.
 - 5604.8.2 Repairs. Explosive materials shall be removed from the magazine before making repairs to the interior of a magazine. Explosive materials shall be removed from the magazine before making repairs to the exterior of the magazine where there is a possibility of causing a fire. Explosive materials removed from a magazine under repair shall either be placed in another magazine or placed a safe distance from the magazine, where they shall be properly guarded and protected until repairs have been completed. Upon completion of repairs, the explosive materials shall be promptly returned to the magazine. Floors shall be cleaned before and after repairs.

- **5604.8.3 Floors.** Magazine floors stained with liquid shall be dealt with in accordance with instructions obtained from the manufacturer of the *explosive material* stored in the magazine.
- **5604.9 Inspection.** Magazines containing *explosive materials* shall be opened and inspected at maximum seven-day intervals. The inspection shall determine whether there has been an unauthorized or attempted entry into a magazine or an unauthorized removal of a magazine or its contents.
- **5604.10 Disposal of explosive materials.** *Explosive materials* shall be disposed of in accordance with Sections 5604.10.1 through 5604.10.7.
 - **5604.10.1 Notification.** The *fire code official* shall be notified immediately where deteriorated or leaking *explosive materials* are determined to be dangerous or unstable and in need of disposal.
 - **5604.10.2 Deteriorated materials.** Where an *explosive material* has deteriorated to an extent that it is in an unstable or dangerous condition, or when a liquid has leaked from an *explosive material*, the person in possession of such material shall immediately contact the material's manufacturer to obtain disposal and handling instructions.
 - **5604.10.3 Qualified person.** The work of destroying *explosive materials* shall be directed by persons experienced in the destruction of *explosive* materials.
 - **5604.10.4 Storage of misfires.** *Explosive materials* and fireworks recovered from blasting or display misfires shall be placed in a magazine until an experienced person has determined the proper method for disposal.
 - **5604.10.5 Disposal sites.** Sites for the destruction of *explosive materials* and fireworks shall be *approved* and located at the maximum practicable safe distance from inhabited buildings, public highways, operating buildings and all other exposures to ensure keeping air blast and ground vibration to a minimum. The location of disposal sites shall not be closer to magazines, inhabited buildings, railways, highways and other rights-of-way than is allowed by Tables 5604.5.2(1), 5604.5.2(2) and 5604.5.2(3). Where possible, *barricades* shall be utilized between the destruction site and inhabited buildings. Areas where *explosives* are detonated or burned shall be posted with adequate warning signs.
 - **5604.10.6 Reuse of site.** Unless an *approved* burning site has been thoroughly saturated with water and has passed a safety inspection, 48 hours shall elapse between the completion of a burn and the placement of scrap explosive materials for a subsequent burn.
 - **5604.10.7 Personnel safeguards.** Once an *explosive* burn operation has been started, personnel shall relocate to a safe location where adequate protection from air blast and flying debris is provided. Personnel shall not return to the burn area until the person in charge has inspected the burn site and determined that it is safe for personnel to return.

SECTION 5605 MANUFACTURE, ASSEMBLY AND TESTING OF EXPLOSIVES, EXPLOSIVE MATERIALS AND FIREWORKS

5605.1 General. The manufacture, assembly and testing of *explosives*, ammunition, blasting agents and fireworks shall comply with the requirements of this section and NFPA 495 or NFPA 1124.

Exceptions:

- 1. The hand loading of small arms ammunition prepared for personal use and not offered for resale.
- 2. The mixing and loading of blasting agents at blasting sites in accordance with NFPA 495.
- 3. The use of binary *explosives* or plosophoric materials in blasting or pyrotechnic special effects applications in accordance with NFPA 495 or NFPA 1126.
- **5605.2** Emergency planning and preparedness. Emergency plans, emergency drills, employee training and hazard communication shall conform to the provisions of this section and Sections 404, 405, 406 and 407.
 - 5605.2.1 Hazardous Materials Management Plans and Inventory Statements required. Detailed Hazardous Materials Management Plans (HMMP) and Hazardous Materials Inventory Statements (HMIS) complying with the requirements of Section 407 shall be prepared and submitted to the local emergency planning committee, the *fire code official* and the local fire department.
 - **5605.2.2 Maintenance of plans.** A copy of the required HMMP and HMIS shall be maintained on site and furnished to the *fire code official* on request.
 - **5605.2.3 Employee training.** Workers who handle *explosives* or *explosive* charges or dispose of *explosives* shall be trained in the hazards of the materials and processes in which they are to be engaged and with the safety rules governing such materials and processes.
 - **5605.2.4 Emergency procedures.** *Approved* emergency procedures shall be formulated for each plant and shall include personal instruction in any anticipated emergency. Personnel shall be made aware of an emergency warning signal.
- **5605.3 Intraplant separation of operating buildings.** *Explosives* manufacturing buildings and fireworks manufacturing buildings, including those where *explosive* charges are assembled, manufactured, prepared or loaded utilizing Division 1.1, 1.2, 1.3, 1.4 or 1.5 *explosives*, shall be separated from all other buildings, including magazines, within the confines of the manufacturing plant, at a distance not less than those shown in Table 5605.3 or 5604.5.2(3), as appropriate.

Exception: Fireworks manufacturing buildings separated in accordance with NFPA 1124.

The quantity of *explosives* in an operating building shall be the net weight of all *explosives* contained therein. Dis-