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**Heat-treatable steels, alloy steels and free-cutting steels –
Part 3: Case-hardening steels (ISO 683-3:2019);
English version EN ISO 683-3:2019,
English translation of DIN EN ISO 683-3:2019-04**

Für eine Wärmebehandlung bestimmte Stähle, legierte Stähle und Automatenstähle –
Teil 3: Einsatzstähle (ISO 683-3:2019);
Englische Fassung EN ISO 683-3:2019,
Englische Übersetzung von DIN EN ISO 683-3:2019-04

Aciers pour traitement thermique, aciers alliés et aciers pour décolletage –
Partie 3: Aciers pour cémentation (ISO 683-3:2019);
Version anglaise EN ISO 683-3:2019,
Traduction anglaise de DIN EN ISO 683-3:2019-04

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Translation by DIN-Sprachendienst.

In case of doubt, the German-language original shall be considered authoritative.

A comma is used as the decimal marker.

National foreword

This document (EN ISO 683-3:2019) has been prepared by Technical Committee ISO/TC 17 “Steel” in collaboration with Technical Committee CEN/TC 459 “ECISS — European Committee for Iron and Steel Standardization”, Subcommittee SC 5 “Steels for heat treatment, alloy steels, free-cutting steels and stainless steels” (Secretariat: DIN, Germany).

The responsible German body involved in its preparation was *DIN-Normenausschuss Eisen und Stahl* (DIN Standards Committee Iron and Steel), Subcommittee NA 021-00-05-01 UA “Non-alloy and alloy mechanical engineering steels”.

This document specifies the technical delivery conditions for case hardening steels.

Amendments

This standard differs from DIN EN ISO 683-3:2018-09 as follows:

- a) in Table 1, Footnote a has been added;
- b) in Table 3, Footnote e has been added.

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English Version

Heat-treatable steels, alloy steels and free-cutting steels —
Part 3: Case-hardening steels
(ISO 683-3:2019)

Aciers pour traitement thermique, aciers alliés et
aciers pour décolletage —
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Für eine Wärmebehandlung bestimmte Stähle,
legierte Stähle und Automatenstähle —
Teil 3: Einsatzstähle
(ISO 683-3:2019)

This European Standard was approved by CEN on 17 December 2018.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

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European foreword

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This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2019, and conflicting national standards shall be withdrawn at the latest by August 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 683-3:2018.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 683-3:2019 has been approved by CEN as EN ISO 683-3:2019 without any modification.

The European steel numbers to the steel grades are to be found in informative Annex B.

The references to following European standards are given for information:

EN 10017, *Steels rod for drawing and/or cold rolling — Dimensions and tolerances*

EN 10021, *General technical delivery conditions for steel products*

EN 10029, *Hot-rolled steel plates 3 mm thick or above — Tolerances on dimensions and shape*

EN 10048, *Hot-rolled narrow steel strip — Tolerances on dimensions and shape*

EN 10051, *Continuously hot-rolled strip and plate/sheet cut from wide strip of non.-alloy and alloy steels — Tolerances on dimensions and shape*

EN 10058, *Hot rolled flat steel bars and steel wide flats for general purposes — Dimensions and tolerances on shape and dimensions*

EN 10059, *Hot rolled square steel bars for general purposes — Dimensions and tolerances on shape and dimensions*

EN 10060, *Hot rolled round steel bars - Dimensions and tolerances on shape and dimensions*

EN 10061, *Hot rolled hexagon steel bars — Dimensions and tolerances on shape and dimensions*

EN 10160, *Ultrasonic testing of steel flat product of thickness equal to or greater than 6 mm (reflection method)*

EN 10204, *Metallic products — Types of inspection documents*

EN 10308, *Non-destructive testing — Ultrasonic testing of steel bars*