

DIN EN 205



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Supersedes
DIN EN 205:2003-06

**Adhesives –
Wood adhesives for non-structural applications –
Determination of tensile shear strength of lap joints;
English version EN 205:2016,
English translation of DIN EN 205:2016-12**

Klebstoffe –
Holzklebstoffe für nichttragende Anwendungen –
Bestimmung der Klebfestigkeit von Längsklebungen im Zugversuch;
Englische Fassung EN 205:2016,
Englische Übersetzung von DIN EN 205:2016-12

Adhésifs –
Colles pour bois à usages non structuraux –
Détermination de la résistance au cisaillement en traction des joints à recouvrement;
Version anglaise EN 205:2016,
Traduction anglaise de DIN EN 205:2016-12

Document comprises 13 pages

Translation by DIN-Sprachendienst.

In case of doubt, the German-language original shall be considered authoritative.

A comma is used as the decimal marker.

National foreword

This document (EN 205:2016) has been prepared by Technical Committee CEN/TC 193 “Adhesives” (Secretariat: AENOR, Spain).

The responsible German body involved in its preparation was *DIN-Normenausschuss Holzwirtschaft und Möbel* (DIN Standards Committee Timber and Furniture), Working Committee NA 042-04-05 AA *Spiegelausschuss zu CEN/TC 193/SC 1 Holzklebung*.

The DIN Standard corresponding to the International Standard referred to in this document is as follows:

ISO 6344-2 DIN ISO 6344-2

Amendments

This standard differs from DIN EN 205:2003-06 as follows:

- a) the assessment of the strength based on thick bond lines has been deleted;
- b) processing conditions for adhesive applications have been specified in Subclause 6.1 for cases where no manufacturer’s instructions are available;
- c) in Subclause 6.3, the number of test pieces has been changed;
- d) test results of all 20 test pieces are now to be given in the test report.

Previous editions

DIN 53254: 1954-03, 1964-06, 1980-01, 1987-01

DIN 68603: 1974-02

DIN EN 205: 1991-10, 2003-06

National Annex NA (informative)

Bibliography

DIN ISO 6344-2, *Coated abrasives — Grain size analysis — Part 2: Determination of grain size distribution of macrogrits P 12 to P 220*

English Version

Adhesives - Wood adhesives for non-structural applications - Determination of tensile shear strength of lap joints

Adhésifs - Colles pour bois à usages non structuraux -
Détermination de la résistance au cisaillement en
traction des joints à recouvrement

Klebstoffe - Holzklebstoffe für nichttragende
Anwendungen - Bestimmung der Klebfestigkeit von
Längsklebung im Zugversuch

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