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**Heat resisting steels and nickel alloys;
English version EN 10095:1999,
English translation of DIN EN 10095:2018-12**

Hitzebeständige Stähle und Nickellegierungen;
Englische Fassung EN 10095:1999,
Englische Übersetzung von DIN EN 10095:2018-12

Aciers et alliages de nickel réfractaires;
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In case of doubt, the German-language original shall be considered authoritative.

A comma is used as the decimal marker.

National foreword

This document (EN 10095:1999) has been prepared by Technical Committee ECISS/TC 23, Subcommittee SC 1 “Stainless steels” (Secretariat: DIN, Germany) of the European Committee for Iron and Steel Standardization (ECISS).

The responsible German body involved in its preparation was *DIN-Normenausschuss Eisen und Stahl* (DIN Standards Committee Iron and Steel), Subcommittee NA 021-00-06-01 UA “Stainless steels” of Working Committee NA 021-00-06 AA “Stainless, heat- and creep-resisting steels”.

This first edition of a European Standard contains the technical delivery conditions for strip, sheet, rod, bars, sections and semi-finished products made from heat resisting steels and nickel alloys. So far there has been no corresponding DIN Standard in Germany, SEW 470 has rather been used directly.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. DIN shall not be held responsible for identifying any or all such patent rights.

Amendments

Compared with DIN EN 10095:1999-05, the following corrections have been made:

- a) in the Scope, in subclause 1.1, the term “wrought” has been deleted;
- b) in Table 1, last column (“Others”), the marks “3/4” have been deleted in the indication of steel X3CrAlTi18-2 (1.4736);
- c) in Table 2, column Si, the entry for the short name “X15CrNiSi20-12” (1.4828) has been changed to: “1,50 to 2,50” (instead of “1,50 to 2,00”);
- d) in Table 5, column “Permissible deviations from the specified composition ...”, line “Al”, “± 0,05” has been replaced by “+ 0,05”;
- e) in Table 6, column “Name”, “X12CrNi23-12” has been replaced by “X12CrNi23-13” under line “X12CrNi23-12”;
- f) in Table 6, column “Tensile strength”, line “NiCr15Fe”, “500 to 850” has been replaced by “550 to 850”;
- g) in Clause B.3, third paragraph, “600 °C to 900 °C” has been replaced by “600 °C to 950 °C”;
- h) in Table B.4, column “Name”, line “X10NiCrAlTi32-21”, “X10NiCrAl+Ti32-21” has been replaced by “X10NiCrAlTi32-21”;
- i) in Table B.5, column “Name”, line “X10CrAlSi7”, “X10CrAlSi7” has been replaced by “X8CrAlSi7”;
- j) in the table in Annex D, column “Steels from prEN 10028-7, Name”, line “X6CrNiTi8-10”, “X6CrNiTi8-10” has been replaced by “X6CrNiTi18-10”;
- k) further adaptations to the reference version have been made.

Previous editions

DIN EN 10095: 1999-05

English version

Heat resisting steels and nickel alloys

Aciers et alliages de nickel réfractaires

Hitzebeständige Stähle und Nickellegierungen

This European Standard was approved by CEN on 1 March 1999.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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