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Hot rolled flat products made of high yield strength steels for cold forming –

**Part 1: General technical delivery conditions;
English version EN 10149-1:2013,
English translation of DIN EN 10149-1:2013-12**

Warmgewalzte Flacherzeugnisse aus Stählen mit hoher Streckgrenze zum Kaltumformen –

Teil 1: Allgemeine technische Lieferbedingungen;
Englische Fassung EN 10149-1:2013,
Englische Übersetzung von DIN EN 10149-1:2013-12

Produits plats laminés à chaud en aciers à haute limite d'élasticité pour formage à froid –

Partie 1: Conditions générales techniques de livraison;
Version anglaise EN 10149-1:2013,
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In case of doubt, the German-language original shall be considered authoritative.



A comma is used as the decimal marker.

National foreword

This document (EN 10149-1:2013) has been prepared by Technical Committee ECISS/TC 103 “Structural steel other than reinforcements”, (Secretariat: DIN, Germany).

The responsible German body involved in its preparation was the *Normenausschuss Eisen und Stahl* (Iron and Steel Standards Committee), Working Committee NA 021-00-04-01 UA *Stähle für den Stahlbau*.

Amendments

This standard differs from DIN EN 10149-1:1995-11 as follows:

- a) normative references have been updated;
- b) note 1 to definition 3.2 has been revised;
- c) Clause 6 “Classification and designation” has been updated;
- d) in Subclause 7.4.1.1, the note has been modified and changed to standard text;
- e) in Subclause 7.5.1 “Weldability”, NOTE 2 has been added;
- f) in Table 1, values for Mn, Ti and Mo have been modified;
- g) the Bibliography has been updated;
- h) the standard has been editorially revised.

Previous editions

DIN EN 10149-1: 1995-11

English Version

Hot rolled flat products made of high yield strength steels for cold forming - Part 1: General technical delivery conditions

Produits plats laminés à chaud en aciers à haute limite d'élasticité pour formage à froid - Partie 1: Conditions générales techniques de livraison

Warmgewalzte Flacherzeugnisse aus Stählen mit hoher Streckgrenze zum Kaltumformen - Teil 1: Allgemeine technische Lieferbedingungen

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