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National foreword

This document (EN 15611:2020) has been prepared by Technical Committee CEN/TC 256 "Railway applications" (Secretariat: DIN, Germany).

The responsible German body involved in its preparation was *DIN-Normenausschuss Fahrweg und Schienenfahrzeuge* (DIN Standards Committee Railway), Working Committee NA 087-00-03 AA "Braking".

The DIN document corresponding to the international document referred to in this document is as follows:

ISO 2533 DIN ISO 2533

For current information on this standard, please go to DIN's website (www.din.de) and search for the document number in question.

Amendments

This standard differs from DIN EN 15611:2011-01 and DIN EN 15611 Corrigendum 1:2012-12 as follows:

- a) normative references have been updated;
- b) terms and definitions have been revised;
- c) requirements for design have been revised;
- d) requirements for materials have been revised;
- e) requirements for type testing have been revised;
- f) requirements for in-service assessment have been revised;
- g) requirements for markings have been revised;
- h) annexes have been revised.

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Applications ferroviaires - Freinage - Relais pneumatiques Bahnanwendungen - Bremse - Relaisventile

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European foreword

This document (EN 15611:2020) has been prepared by Technical Committee CEN/TC 256 "Railway applications", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2020, and conflicting national standards shall be withdrawn at the latest by October 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights

This document supersedes EN 15611:2008+A1:2010.

Compared to the previous edition, the following changes have been made:

- a) normative references have been updated;
- b) terms and definitions have been revised;
- c) requirements on design have been revised;
- d) requirements on materials have been revised;
- e) requirements on type testing have been revised;
- f) requirements on in-service assessment have been revised
- g) requirements on markings have been revised;
- h) annexes have been revised.

This document has been prepared under a standardization request given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive 2008/57/EC.

For relationship with EU Directive 2008/57/EC, see informative Annex ZA, which is an integral part of this document.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This document is applicable to relay valves designated to control the brake cylinder pressure of compressed air brakes fitted to railway vehicles, in association with an air brake distributor valve or other control device. It covers one stage relay valves and relay valves adjusting the brake cylinder pressure in response to a change in vehicle speed or load that is either continuously variable or in two or more stages, i.e. empty – loaded.

Relay valves operating with other pressures, in particular the brake pipe pressure, are not included.

This document specifies the requirements for the design, manufacture and testing of relay valves.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 14478:2017, Railway applications — Braking — Generic vocabulary

EN 15355:2019, Railway applications — Braking — Distributor valves and distributor-isolating devices

EN 15625:2008+A1:2010, Railway applications — Braking — Automatic variable load sensing devices

EN 45545-1:2013, Railway applications — Fire protection on railway vehicles — Part 1: General

EN 45545-2:2013+A1:2015, Railway applications — Fire protection on railway vehicles — Part 2: Requirements for fire behaviour of materials and components

EN 50125-1:2014, Railway applications — Environmental conditions for equipment — Part 1: Rolling stock and on-board equipment

EN 60721-3-5:1997, Classification of environmental conditions — Part 3: Classification of groups of environmental parameters and their severities — Section 5: Ground vehicle installations (IEC 60721-3-5:1997)

EN 61373:2010, Railway applications — Rolling stock equipment — Shock and vibration tests (IEC 61373:2010)

EN ISO 228-1:2003, Pipe threads where pressure-tight joints are not made on the threads —Part 1: Dimensions, tolerances and designation (ISO 228-1:2000)

ISO 8573-1:2010, Compressed air — Part 1: Contaminants and purity classes

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 14478:2017, EN 15355:2019 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at http://www.electropedia.org/
- ISO Online browsing platform: available at http://www.iso.org/obp

3.1

relay valve

device, the main function of which is to control a pneumatic output pressure as a function of the variation of one or more input pressures (see Figure 1)



Кеу

- 1 first input pressure
- 2 second input pressure
- 3 third input pressure
- 4 control signal continuous load sensing pressure (LCP), or control signal empty/load signal pressure (LSP), or mechanical input (lever) or electrical input
- 5 auxiliary reservoir pressure, supply pressure (AR)
- 6 output pressure
- 7 relay valve

Figure 1 — Relay valve, pressures and signals

3.2

input pressure

control pressure received by the relay valve

Note 1 to entry: Pressure generally considered as being the output pressure from a distributor or a brake control unit; sometimes referred to as pilot pressure or dummy brake cylinder pressure.

3.3

output pressure

pressure output from the relay valve, generally considered as being the brake cylinder pressure

Note 1 to entry: This pressure can also be used as the input pressure to another relay valve. The output pressure can obtain one or more fixed levels or it can be changed continuously between a minimum and a maximum or vice versa.

3.4

relay valve ratio

ratio of the output pressure value to input pressure value

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