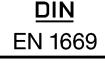
February 1997

Aluminium and aluminium alloys – Test methods Earing test for sheet and strip

English version of DIN EN 1669



Supersedes DIN 50155, November 1981 edition.

ICS 77.150.10

Descriptors: Aluminium, testing.

Aluminium und Aluminiumlegierungen – Prüfverfahren – Zipfelprüfung an Blechen und Bändern

European Standard EN 1669: 1996 has the status of a DIN Standard.

A comma is used as the decimal marker.

National foreword

This standard has been prepared by CEN/TC 132.

The responsible German body involved in its preparation was the *Normenausschuß Nichteisenmetalle* (Nonferrous Metals Standards Committee), Technical Committee *Bänder, Bleche und Platten*.

Amendments

DIN 50155, November 1981 edition, has been superseded by the specifications of EN 1669 and the following amendments have been made:

- a) The scope of the standard has been extended to include thicknesses from 0,08 mm to 6 mm.
- b) Details of the earing test have been changed.

Previous edition

DIN 50606: 1981-11.

EN comprises 12 pages.

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EN 1669

September 1996

EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

ICS 77.120.10; 77.140.90

Descriptors: Aluminium, testing.

English version

Aluminium and aluminium alloys Test methods Earing test for sheet and strip

Aluminium et alliages d'aluminium – Méthodes d'essai – Mesure de l'indice de cornes à l'emboutissage pour les tôles et les bandes Aluminium und Aluminiumlegierungen – Prüfverfahren – Zipfelprüfung an Blechen und Bändern

This European Standard was approved by CEN on 1996-08-29.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, and the United Kingdom.



European Committee for Standardization Comité Européen de Normalisation Europäisches Komitee für Normung

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Foreword

This European Standard has been prepared by Technical Committee CEN/TC 132 "Aluminium and aluminium alloys", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 1997, and conflicting national standards shall be withdrawn at the latest by March 1997.

Within its programme of work, Technical Committee CEN/TC 132 entrusted CEN/TC 132/WG 7 "Sheet, strip and plate" to prepare the following standard :

EN 1669 Aluminium and aluminium alloys - Test methods - Earing test for sheet and strip

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.