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Flash butt welding of new rails – Part 1: R220, R260, R260Mn, R320Cr, R350HT, R350LHT, R370CrHT and R400HT grade rails in a fixed plant;
English version EN 14587-1:2018,
English translation of DIN EN 14587-1:2019-08

Bahnanwendungen –**Infrastruktur –**

Abbrennstumpfschweißen von Schienen – Teil 1: Schweißen neuer Schienen der Stahlsorte R220, R260, R260Mn, R320Cr, R350HT, R350LHT, R370CrHT und R400HT in einer stationären Anlage;

Englische Fassung EN 14587-1:2018,

Englische Übersetzung von DIN EN 14587-1:2019-08

Applications ferroviaires –**Infrastructure –**

Soudage des rails neufs par étincelage – Partie 1: Rails de nuances R220, R260, R260Mn, R320Cr, R350HT, R350LHT, R370CrHT et R400HT dans une installation fixe;

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In case of doubt, the German-language original shall be considered authoritative.

A comma is used as the decimal marker.

National foreword

This document (EN 14587-1:2018) has been prepared by Technical Committee CEN/TC 256 “Railway applications” (Secretariat: DIN, Germany).

The responsible German body involved in its preparation was *DIN-Normenausschuss Fahrweg und Schienenfahrzeuge* (DIN Standards Committee Railway), Subcommittee NA 087-00-01-01 UA “Welding of rails”.

The German version includes a National footnote N1) to the English reference version in Figure 1.

Amendments

This standard differs from DIN EN 14587-1:2007-09 as follows:

- a) the Scope has been extended to include R350LHT, R370CrHT, R400HT grade rails;
- b) the figures have been modified;
- c) Clause 4 “Quality management system” has been deleted;
- d) Clause 7 (DIN EN 14587-1:2007-09, Clause 8) has been renamed from “Approval of the Welding Contractor” to “Approval of the contractor”;
- e) notes on the attachment of a strain gauge and on the Wheatstone bridge and its calibration have been deleted.

Previous editions

DIN EN 14587-1: 2007-09

English Version

**Railway applications - Infrastructure - Flash butt welding
of new rails - Part 1: R220, R260, R260Mn, R320Cr,
R350HT, R350LHT, R370CrHT and R400HT grade rails in
a fixed plant**

Applications ferroviaires - Infrastructure - Soudage des
rails neufs par étincelage - Partie 1: Rails de nuances
R220, R260, R260Mn, R320Cr, R350HT, R350LHT,
R370CrHT et R400HT dans une installation fixe

Bahnanwendungen - Infrastruktur -
Abbrennstumpfschweißen von Schienen - Teil 1:
Schweißen neuer Schienen der Stahlsorte R220, R260,
R260Mn, R320Cr, R350HT, R350LHT, R370CrHT und
R400HT in einer stationären Anlage

This European Standard was approved by CEN on 17 September 2018.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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