

DIN ISO 606



ICS 21.220.30

Supersedes
DIN ISO 606:2012-06

**Short-pitch transmission precision roller and bush chains, attachments
and associated chain sprockets (ISO 606:2015),
English translation of DIN ISO 606:2018-02**

Kurzgliedrige Präzisions-Rollen- und Buchsenketten, Anbauteile und zugehörige Kettenräder
(ISO 606:2015),
Englische Übersetzung von DIN ISO 606:2018-02

Chaînes de transmission de précision à rouleaux et à douilles, plaques-attaches et roues
dentées correspondantes (ISO 606:2015),
Traduction anglaise de DIN ISO 606:2018-02

Document comprises ?? pages

Translation by DIN-Sprachendienst.

In case of doubt, the German-language original shall be considered authoritative.

A comma is used as the decimal marker.

Contents

	Page
National foreword	4
National Annex NA (informative) Bibliography	6
National Annex NB (informative) Rectification with respect to ISO 6006:2015	7
Foreword	8
Introduction	9
1 Scope	10
2 Normative references	10
3 Chains	11
3.1 Nomenclature of assemblies and components	11
3.2 Designation	13
3.3 Dimensions	13
3.4 Performance requirements	15
3.4.1 General	15
3.4.2 Tensile testing	16
3.4.3 Preloading	16
3.4.4 Length validation	16
3.4.5 Dynamic testing	16
3.5 Marking	17
3.6 Cranked links	17
4 Attachments	21
4.1 Nomenclature	21
4.2 General	22
4.3 Designation	22
4.4 Dimensions	23
4.5 Manufacture	23
4.6 Marking	23
5 Chain sprockets	25
5.1 General	25
5.2 Nomenclature	25
5.3 Diametral dimensions of sprocket rim	28
5.3.1 Nomenclature	28
5.3.2 Dimensions	28
5.4 Sprocket tooth gap forms	29
5.4.1 Nomenclature	29
5.4.2 Dimensions	29
5.5 Tooth heights and tip diameters	30
5.5.1 Nomenclature	30
5.5.2 Dimensions	30
5.6 Sprocket rim profiles	31
5.6.1 Nomenclature	31
5.6.2 Dimensions	31
5.7 Radial run-out	31
5.8 Axial run-out (wobble)	32
5.9 Pitch accuracy of sprocket teeth	32
5.10 Number of teeth	32
5.11 Bore tolerance	32
5.12 Marking	32

Annex A (normative) Pitch circle diameters	33
Annex B (informative) Equivalent chain designations	35
Annex C (informative) Method of calculating chain minimum dynamic strength	36
Annex D (informative) Method of determining maximum test force $F_{\max}$ when conducting dynamic strength conformance test	39
Annex E (informative) Examples of methods used to avoid an excessive increase in the rate of stress during the tensile test	40
Annex F (informative) Methods used to approximate the minimum dynamic test values for multiplex chains	43
Bibliography	44

National foreword

This document (ISO 606:2015) has been prepared by ISO/TC 100 “Chains and chain sprockets for power transmission and conveyors”. By issuing the German version of DIN ISO 606:2018-02, the Committee has documented the fact that this standard is consistent with the ISO Standard.

The German body involved in its preparation was *DIN-Normenausschuss Maschinenbau* (DIN Standards Committee Mechanical Engineering), Working Committee NA 060-34-35 “Steel link chains” of Section “Power transmission engineering”.

This DIN ISO Standard contains the fourth edition of ISO 606:2015; it revises and supersedes DIN ISO 606:2012-06, the DIN Standard of the third edition of ISO 606:2004.

The DIN Standards corresponding to the International Standards referred to in this document are as follows:

ISO 286-2 DIN EN ISO 286-2

ISO 15654 DIN ISO 15654

The equations for the calculation of the tooth gap form, among other things required for $r_{e,max}$ and $r_{e,min}$, have been included with their correct indices in National Annex NB. In ISO 606:2015, the indices have been interchanged; however, this does not lead to erroneous results in the calculation of the tooth gap form.

Amendments

This standard differs from DIN ISO 606:2012-06 as follows:

- a) ANSI chain terminology has been adopted in Table 1 for the ISO chain numbers; in Annex B, the new ISO chain numbers have been juxtaposed with the previous chain numbers;
- b) extra heavy ANSI chains (60 HE to 240 HE) have been included in Table 2; they have the dimensions of the respective ANSI H chains, however, they have higher minimum tensile strengths;
- c) a new informative Annex E contains methods used to avoid an excessive increase in the rate of stress during the tensile test;
- d) a new informative Annex F contains two methods used to approximate the minimum dynamic test values for multiplex chains;
- e) according to informative Annex C, Clause C.2, the method for calculation of the minimum dynamic strength can also be applied to extra heavy ANSI chains.

Previous editions

DIN KrW 501: 1922-07
DIN FAFA 17: 1930-06
DIN Kr 3231-1: 1935-12
DIN Kr 3231-2 = DIN 73231-1: 1935-12
DIN 73232-2: 1941-03, 1950-06
DIN 73233: 1941-03, 1950-06
DIN 8180-1: 1944-04, 1948-07
DIN 8180: 1956-08, 1961-02
DIN 8187: 1956-08, 1969-12, 1972-08, 1984-03
DIN 8196: 1959-09, 1963-03
DIN 8154: 1977-09, 1984-03, 1999-09
DIN 8196-1: 1987-03
DIN 8187-1: 1996-03
DIN 8187-1 Corrigendum 1: 2006-11
DIN 8188-1: 1996-03
DIN 8187-2: 1998-08
DIN 8187-3: 1998-08
DIN 8188-2: 1998-08
DIN 8188-3: 1998-08
DIN ISO 606: 2012-06

National Annex NA
(informative)

Bibliography

DIN EN ISO 286-2, *Geometrical product specifications (GPS) — ISO code system for tolerances on linear sizes — Part 2: Tables of standard tolerance classes and limit deviations for holes and shafts*

DIN ISO 10823, *Guidelines for the selection of roller chain drives*

DIN ISO 13203, *Chains, sprockets and accessories — List of equivalent terms*

DIN ISO 15654, *Fatigue test method for transmission precision roller chains and leaf chains*¹⁾

¹⁾ Currently in preparation.