

DIN EN 10152**DIN**

ICS 77.140.50

Supersedes
DIN EN 10152:2009-07 and
DIN EN 10152 Corrigendum
1:2012-02**Electrolytically zinc coated cold rolled steel flat products for cold forming –
Technical delivery conditions;
English version EN 10152:2017,
English translation of DIN EN 10152:2017-06**

Elektrolytisch verzinkte kaltgewalzte Flacherzeugnisse aus Stahl zum Kaltumformen –
Technische Lieferbedingungen;
Englische Fassung EN 10152:2017,
Englische Übersetzung von DIN EN 10152:2017-06

Produits plats en acier, laminés à froid, revêtus de zinc par voie électrolytique pour formage à
froid –
Conditions techniques de livraison;
Version anglaise EN 10152:2017,
Traduction anglaise de DIN EN 10152:2017-06

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In case of doubt, the German-language original shall be considered authoritative.

A comma is used as the decimal marker.

National foreword

This document (EN 10152:2017) has been prepared by Technical Committee ECISS/TC 109 "Coated and uncoated flat products to be used for cold forming" (Secretariat: AFNOR, France) of the European Committee for Iron and Steel Standardization (ECISS).

The responsible German body involved in its preparation was *DIN-Normenausschuss Eisen und Stahl* (DIN Standards Committee Iron and Steel), Working Committee NA 021-00-01-02 UA "Coated steel flat products".

Amendments

This standard differs from DIN EN 10152:2009-07 and DIN EN 10152 Corrigendum 1:2012-02 as follows:

- a) normative references have been updated;
- b) Corrigendum EN 10152:2009/AC:2011 has been included in the text;
- c) information on the tensile test in 7.5.1 has been adapted to the specifications of EN 10346; EN ISO 6892-1 replaces the withdrawn standard EN 10002-1;
- d) information on adhesion of the coating has been deleted from the standard;
- e) the standard has been editorially revised.

Previous editions

DIN EN 10152: 2003-08, 2009-07
DIN EN 10152 Corrigendum 1: 2012-02
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English Version

**Electrolytically zinc coated cold rolled steel flat products
for cold forming - Technical delivery conditions**

Produits plats en acier, laminés à froid, revêtus de zinc
par voie électrolytique pour formage à froid -
Conditions techniques de livraison

Elektrolytisch verzinkte kaltgewalzte Flacherzeugnisse
aus Stahl zum Kaltumformen - Technische
Lieferbedingungen

This European Standard was approved by CEN on 21 November 2016.

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