

	<b>Welding and allied processes – Recommendations for joint preparation</b> Part 4: Clad steels (ISO 9692-4 : 2003) English version of DIN EN ISO 9692-4	<b>DIN</b> <b>EN ISO 9692-4</b>
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Schweißen und verwandte Prozesse – Empfehlungen  
zur Schweißnahtvorbereitung – Teil 4: Plattierte Stähle  
(ISO 9692-4 : 2003)

This standard,  
together with DIN EN 1011-5,  
October 2003 edition,  
supersedes DIN 8553,  
February 1991 edition.

**European Standard EN ISO 9692-4 : 2003 has the status of a DIN Standard.**

### National foreword

This standard has been published in accordance with a decision taken by CEN/TC 121 to adopt, without alteration, International Standard ISO 9692-4 as a European Standard.

The responsible German body involved in its preparation was the *Normenausschuss Schweißtechnik* (Welding Standards Committee), Technical Committees *Darstellung und Begriffe der Schweißtechnik* and *Schweißen im Anlagen-, Behälter- und Rohrleitungsbau*.

### Amendments

DIN 8553, February 1991 edition, has been superseded by the specifications of EN ISO 9692-4, which is identical to ISO 9692-4.

### Previous editions

DIN 8553: 1961-08, 1970-04, 1991-02.

EN comprises 12 pages.



**English version**

**Welding and allied processes – Recommendations  
for joint preparation**

**Part 4: Clad steels  
(ISO 9692-4 : 2003)**

Soudage et techniques connexes –  
Recommandations pour la prépara-  
tion de joints – Partie 4: Aciers  
plaqués (ISO 9692-4 : 2003)

Schweißen und verwandte Prozesse –  
Empfehlungen zur Schweißnahtvor-  
bereitung – Teil 4: Plattierte Stähle  
(ISO 9692-4 : 2003)

This European Standard was approved by CEN on 2003-02-20.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

The European Standards exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

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**CEN**

European Committee for Standardization  
Comité Européen de Normalisation  
Europäisches Komitee für Normung

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# Foreword

This document (EN ISO 9692-4:2003) has been prepared by Technical Committee CEN/TC 121, "Welding", the secretariat of which is held by DS.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2004, and conflicting national standards shall be withdrawn at the latest by February 2004.

EN ISO 9692 "*Welding and allied processes – Recommendations for joint preparation*" consists of the following Parts:

- *Part 1: Manual metal-arc welding, gas-shielded metal-arc welding, gas welding, TIG Welding and beam welding of steels.*
- *Part 2: Submerged arc welding of steels.*
- *Part 3: Metal inert gas welding and tungsten inert gas welding of aluminium and its alloys.*
- *Part 4: Clad steels*

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and the United Kingdom.