



BSI Standards Publication

Aerospace series - Aluminium and aluminium- and magnesium- alloys - Technical specification

Part 2: Aluminium and aluminium alloy sheet and strip

National foreword

This British Standard is the UK implementation of EN 4400-2:2019. Together with BS EN 4400-1:2019, BS EN 4400-3:2019 and BS EN 4400-6:2019 it supersedes BS EN 2070-1:1991, which is withdrawn. Together with BS EN 4400-1:2017 it also supersedes BS EN 2070-2:1991, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee ACE/61/-/24, Light Alloys for Aerospace Purposes.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

© The British Standards Institution 2019
Published by BSI Standards Limited 2019

ISBN 978 0 580 98571 3

ICS 49.025.20

Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 30 April 2019.

Amendments/corrigenda issued since publication

Date	Text affected
------	---------------

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 4400-2

March 2019

ICS 49.025.20

Supersedes EN 2070-1:1989, EN 2070-2:1989

English Version

**Aerospace series - Aluminium and aluminium- and
magnesium- alloys - Technical specification - Part 2:
Aluminium and aluminium alloy sheet and strip**

Série aérospatiale - Aluminium et alliages d'aluminium
et magnésium - Spécification technique - Partie 2: Tôles
et bandes en aluminium et alliages d'aluminium

Luft- und Raumfahrt - Aluminium und Aluminium- und
Magnesiumlegierungen - Technische
Lieferbedingungen - Teil 2: Bleche und Bänder aus
Aluminium und Aluminiumlegierungen

This European Standard was approved by CEN on 28 August 2017.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents

	Page
European foreword	3
Introduction	4
1 Scope.....	4
2 Normative references.....	4
3 Terms and definitions.....	6
4 Wording of order.....	7
5 Health and safety.....	7
6 Technical requirements	7

European foreword

This document (EN 4400-2:2019) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2019, and conflicting national standards shall be withdrawn at the latest by September 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 2070-1:1989, EN 2070-1/A1:1993, EN 2070-2:1989.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Introduction

This European Standard is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.

1 Scope

This European Standard defines the requirements for the ordering, manufacture, testing, inspection and delivery of aluminium and aluminium alloy sheet and strip, clad or unclad. It shall be applied when referred to and in conjunction with the EN material standard unless otherwise specified on the drawing, order or inspection schedule.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 515, *Aluminium and aluminium alloys — Wrought products — Temper designations*

EN 2002-001, *Aerospace series — Metallic materials — Test methods — Part 001: Tensile testing at ambient temperature*

EN 2002-002, *Aerospace series — Metallic materials — Test methods — Part 002: Tensile testing at elevated temperature*

EN 2002-6, *Aerospace series — Metallic materials — Test methods — Part 6: Bend testing* ¹⁾

EN 2002-8, *Aerospace series — Metallic materials — Test methods — Part 8: Micrographic determination of grain size* ¹⁾

EN 2004-1, *Aerospace series — Test methods for aluminium and aluminium alloy products — Part 1: Determination of electrical conductivity of wrought aluminium alloys*

EN 2004-10, *Aerospace series — Test methods for aluminium and aluminium alloy products — Part 10: Preparation of micrographic specimens for aluminium alloys* ¹⁾

EN 2007, *Aerospace series — Test methods for aluminium and aluminium alloy products — Metallographic determination of cladding thickness and copper diffusion in the cladding for rolled products* ¹⁾

EN 2021, *Aerospace series — Metallic materials — Test methods — Shear testing for thin flat product* ¹⁾

EN 2032-001, *Aerospace series — Metallic materials — Part 001: Conventional designation*

EN 2032-2, *Aerospace series — Metallic materials — Part 2: Coding of metallurgical condition in delivery condition*

¹⁾ Published as ASD-STAN Prestandard at the date of publication of this standard by AeroSpace and Defence industries Association of Europe - Standardization (ASD-STAN) , <http://www.asd-stan.org>