



BSI Standards Publication

Geometrical product specifications (GPS) — Surface texture: Profile

Part 1: Indication of surface texture

National foreword

This British Standard is the UK implementation of EN ISO 21920-1:2022. It is identical to ISO 21920-1:2021. It supersedes [BS EN ISO 1302:2002](#), which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee TPR/1, Technical Product Realization.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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English Version

Geometrical product specifications (GPS) - Surface
texture: Profile - Part 1: Indication of surface texture
(ISO 21920-1:2021)

Spécification géométrique des produits (GPS)
- État de surface: Méthode du profil - Partie 1:
Indication des états de surface (ISO 21920-1:2021)

Geometrische Produktspezifikation (GPS) -
Oberflächenbeschaffenheit: Profile - Teil 1: Angabe
der Oberflächenbeschaffenheit (ISO 21920-1:2021)

This European Standard was approved by CEN on 27 November 2021.

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European foreword

This document (EN ISO 21920-1:2022) has been prepared by Technical Committee ISO/TC 213 "Dimensional and geometrical product specifications and verification" in collaboration with Technical Committee CEN/TC 290 "Dimensional and geometrical product specification and verification" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2022, and conflicting national standards shall be withdrawn at the latest by July 2022.

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Endorsement notice

The text of ISO 21920-1:2021 has been approved by CEN as EN ISO 21920-1:2022 without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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This document was prepared by Technical Committee ISO/TC 213, *Dimensional and geometrical product specifications and verification*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 290, *Dimensional and geometrical product specification and verification*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This document cancels and replaces [ISO 1302:2002](#), which has been technically revised. In addition to the change of number, the main changes to [ISO 1302:2002](#) are as follows:

- New specification elements for indication are defined.
- The maximum tolerance acceptance rule is the default tolerance acceptance rule.

A list of all parts in the ISO 21920 series can be found on the ISO website.

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