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Transportable gas container valves —

Part 3: Valve outlet connections

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Committees responsible for this British Standard

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- British Compressed Gases Association
- Department of Health — Medical Devices Agency
- Health and Safety Executive
- Home Office
- L P Gas Association
- Ministry of Defence
- Personal Safety Manufacturer’s Association
- Scuba Industries Trade Association Ltd.

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Foreword

This part of BS 341 has been prepared by Subcommittee PVE/3/1 on behalf of Technical Committee PVE/3 and along with BS EN 849, BS EN ISO 13340 and BS EN ISO 14246 partially supersedes BS 341-1:1991, which is declared obsolescent.

The 1991 version of BS 341-1 detailed all aspects of the design, manufacture and testing of valves fitted to containers used for the conveyance of permanent, liquefiable and dissolved gases, except those for liquefied petroleum gas (LPG) applications. The 1991 version has been progressively superseded by a series of standards originating in the European Committee for Standardization (CEN) (see Bibliography).

BS 341 *Transportable gas container valves* is published in four parts:

- *Part 1: Specification for industrial valves for working pressures up to and including 300 bar* (obsolescent);
- *Part 2: Valves with taper stems for use with breathing apparatus* (obsolescent);
- *Part 3: Valve outlet connections*;
- *Part 4: Pressure relief devices*.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii, pages 1 to 27 and a back cover.

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1 Scope

This part of BS 341 specifies requirements for the selection and dimensions of outlet connections, for valves used with transportable gas cylinders manufactured for the conveyance and storage of permanent, liquefied and dissolved gases for industrial applications.

This part of BS 341 does not include requirements for the selection of valve outlets for liquefied petroleum gas (LPG), medical applications conforming to BS EN 850 or for ultra-high-purity gases used in the micro-electronics industry.

This part of BS 341 applies to outlets for valves limited to a charging pressure of 300 bar¹⁾ (developed pressures for particular gases might exceed this pressure).

A list of alternative outlets for the less commonly used gases imported into the United Kingdom is given in Annex A.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

BS 84:1956, *Specification for parallel screw threads of Whitworth form*.

BS 2779:1986, *Specification for pipe threads for tubes and fittings where pressure-tight joints are not made on the threads (metric dimensions)*.

BS 3643-1:1981, *Specification for ISO metric screw threads — Part 1: Principles and basic data*.

BS 3643-2:1981, *ISO metric screw threads — Part 2: Specification for selected limits of size*.

BS 4500-4:1985, *ISO limits and fits — Part 4: Specification for system of cone (taper) fits for cones from C=1:3 to 1:500, lengths from 6 mm to 630 mm and diameters up to 500 mm (ISO 5166:1982)*.

BS 4500-5:1988, *ISO limits and fits — Part 5: Specification for system of cone tolerances for conical work pieces from C=1:3 to 1:500 and lengths from 6 mm to 630 mm (ISO 1947:1973)*.

BS EN 20286-1:1993, *ISO system of limits and fits — Part 1: Bases of tolerances, deviations and fits (ISO 286-1:1988)*.

BS EN 20286-2:1993, *ISO system of limits and fits — Part 2: Tables of standard tolerance grades and limit deviations for holes and shafts (ISO 286-2:1988)*.

BS EN 22768-1:1993, *General tolerances — Part 1: Tolerances for linear and angular dimensions without individual tolerance indications (ISO 2768-1:1989)*.

BS EN ISO 7083:1995, *Technical drawings — Symbols for geometrical tolerancing — Proportions and dimensions (BS 308-3.6:1995)*.

ISO 5145, *Cylinder valve outlets for gases and gas mixtures — Selection and dimensioning*.

DIN 477-1:1990, *Gas cylinder valves rated for test pressures up to 300 bar — Part 1: Types, sizes and outlets*.

¹⁾ 1 bar = 10⁵ N/m² = 100 kPa.