

BS EN ISO 14272:2016

Incorporating corrigendum February 2017



BSI Standards Publication

**Resistance welding —
Destructive testing of welds
— Specimen dimensions and
procedure for cross tension
testing of resistance spot and
embossed projection welds
(ISO 14272:2016)**

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National foreword

This British Standard is the UK implementation of EN ISO 14272:2016. It supersedes BS EN ISO 14272:2001 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee WEE/-/1, Briefing committee for welding.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Amendments/corrigenda issued since publication

Date	Text affected
28 February 2017	CEN correction notice 14 September 2016 implements ISO corrected text 1 September 2016: Figure 4 corrected

English Version

Resistance welding - Destructive testing of welds - Specimen dimensions and procedure for cross tension testing of resistance spot and embossed projection welds (ISO 14272:2016, Corrected version 2016-09-01)

Soudage par résistance - Essais destructifs des soudures - Dimensions des éprouvettes et mode opératoire pour l'essai de traction en croix des soudures par résistance par points et par bossages (ISO 14272:2016, Version corrigée 2016-09-01)

Widerstandsschweißen - Zerstörende Prüfung von Schweißverbindungen - Probenmaße und Verfahren für die Kopfzugprüfung an Widerstandspunkt- und Buckelschweißungen mit geprägten Buckeln (ISO 14272:2016, korrigierte Fassung 2016-09-01)

This European Standard was approved by CEN on 5 December 2015.

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European foreword

This document (EN ISO 14272:2016) has been prepared by IIW International Institute of Welding in collaboration with Technical Committee CEN/TC 121 “Welding and allied processes” the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2016, and conflicting national standards shall be withdrawn at the latest by September 2016.

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Endorsement notice

The text of ISO 14272:2016, Corrected version 2016-09-01 has been approved by CEN as EN ISO 14272:2016 without any modification.