

Adhesives — Determination of shear strength of adhesive bonds between rigid substrates by the block-shear method

The European Standard EN ISO 13445:2006 has the status of a
British Standard

ICS 83.180

National foreword

This British Standard is the official English language version of EN ISO 13445:2006. It is identical with ISO 13445:2003.

The UK participation in its preparation was entrusted to Technical Committee PRI/52, Adhesives, which has the responsibility to:

- aid enquirers to understand the text;
- present to the responsible international/European committee any enquiries on the interpretation, or proposals for change, and keep UK interests informed;
- monitor related international and European developments and promulgate them in the UK.

A list of organizations represented on this committee can be obtained on request to its secretary.

Cross-references

The British Standards which implement international or European publications referred to in this document may be found in the *BSI Catalogue* under the section entitled “International Standards Correspondence Index”, or by using the “Search” facility of the *BSI Electronic Catalogue* or of British Standards Online.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with a British Standard does not of itself confer immunity from legal obligations.

Summary of pages

This document comprises a front cover, an inside front cover, the EN ISO title page, the EN ISO foreword page, the ISO title page, pages ii to iv, pages 1 to 5 and a back cover.

The BSI copyright notice displayed in this document indicates when the document was last issued.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 August 2006

© BSI 2006

ISBN 0 580 48924 8

Amendments issued since publication

Amd. No.	Date	Comments

English Version

**Adhesives - Determination of shear strength of adhesive bonds
between rigid substrates by the block-shear method (ISO
13445:2003)**

Adhésifs - Détermination de la résistance au cisaillement
de joints collés entre éléments rigides par la méthode de
cisaillement entre blocs massifs (ISO 13445:2003)

Klebstoffe - Bestimmung der Scherfestigkeit von
Klebungen zwischen starren Werkstoffen nach dem
Blockscherverfahren (ISO 13445:2003)

This European Standard was approved by CEN on 25 May 2006.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Foreword

The text of ISO 13445:2003 has been prepared by Technical Committee ISO/TC 61 "Plastics" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 13445:2006 by Technical Committee CEN/TC 193 "Adhesives", the secretariat of which is held by AENOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2006, and conflicting national standards shall be withdrawn at the latest by December 2006.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

Endorsement notice

The text of ISO 13445:2003 has been approved by CEN as EN ISO 13445:2006 without any modifications.