



BSI Standards Publication

Safety of machinery – Minimum gaps to avoid crushing of parts of the human body (ISO 13854:2017)

National foreword

This British Standard is the UK implementation of EN ISO 13854:2019. It is identical to ISO 13854:2017. It supersedes BS EN 349:1993+A1:2008, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee MCE/3, Safeguarding of machinery.

A list of organizations represented on this committee can be obtained on request to its secretary.

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Amendments/corrigenda issued since publication

Date	Text affected
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EUROPEAN STANDARD
NORME EUROPÉENNE
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Supersedes EN 349:1993+A1:2008

English Version

Safety of machinery - Minimum gaps to avoid crushing of parts of the human body (ISO 13854:2017)

Sécurité des machines - Écartements minimaux pour prévenir les risques d'écrasement de parties du corps humain (ISO 13854:2017)

Sicherheit von Maschinen - Mindestabstände zur Vermeidung des Quetschens von Körperteilen (ISO 13854:2017)

This European Standard was approved by CEN on 5 November 2017.

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European foreword

This document (EN ISO 13854:2019) has been prepared by Technical Committee ISO/TC 199 "Safety of machinery" in collaboration with Technical Committee CEN/TC 114 "Safety of machinery" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2020, and conflicting national standards shall be withdrawn at the latest by March 2020.

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This document supersedes EN 349:1993+A1:2008.

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Endorsement notice

The text of ISO 13854:2017 has been approved by CEN as EN ISO 13854:2019 without any modification.