Designation: D3311 - 17

An American National Standard

Standard Specification for Drain, Waste, and Vent (DWV) Plastic Fittings Patterns¹

This standard is issued under the fixed designation D3311; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope*

- 1.1 This specification provides standard fitting geometries and laying lengths for plastic fittings intended for use in drain, waste, and vent applications. (See Specifications D2661 and D2665.)
- 1.2 Fittings meeting the requirements of this standard specification are designed for use with outside diameter controlled pipe. The inside diameter can vary significantly as the wall thickness and outside diameter varies and therefore is not suitable for use as a fitting socket.
- 1.3 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.
- 1.4 This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

2. Referenced Documents

2.1 ASTM Standards:²

- D2661 Specification for Acrylonitrile-Butadiene-Styrene (ABS) Schedule 40 Plastic Drain, Waste, and Vent Pipe and Fittings
- D2665 Specification for Poly(Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings
- F1498 Specification for Taper Pipe Threads 60° for Thermoplastic Pipe and Fittings

3. Requirements

- 3.1 Fittings shall conform to the geometries and laying lengths as shown in Tables 1-45 and Figs. 1-5. Tolerances shall be $\pm 1/16$ in. unless otherwise specified.
- 3.2 Spigot and hub dimensions shall conform to the requirements of the referencing standard.
- 3.3 The exact outside shape of a fitting is not determined by the outline drawings shown in this specification but rather by the socket dimensions, wall thickness requirements, waterway, laying lengths, and any other critical dimensions that may be specified.
- 3.4 The pitch of sockets for patterns with 90° angles (except vent fittings) shall be $\frac{1}{4}$ in./ft or 1° 12 min.
- 3.5 On double reducing sanitary tees, the *G2* dimension on branches will be calculated on the larger size and centerlines shall remain the same for both branches.
- 3.6 All other dimensions, materials and property requirements shall be in conformance with the referencing standard.

4. Keywords

4.1 DWV; fittings; plastic; Schedule 40; thermoplastic

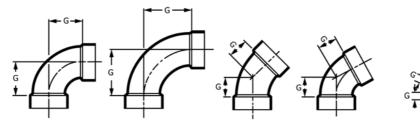
¹ This specification is under the jurisdiction of ASTM Committee F17 on Plastic Piping Systems and is the direct responsibility of Subcommittee F17.63 on DWV. Current edition approved Aug. 1, 2017. Published August 2017. Originally

approved in 1974. Last previous edition approved in 2016 as D3311 – 11(2016). DOI: 10.1520/D3311-17.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.



TABLE 1 Bends, in. (mm)

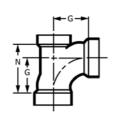


1/4 BEND	LONG SWEEP	1/8 BEND	1/6 BEND	1/16 BEND
	1/4 RFND			

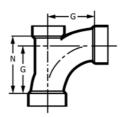
Nominal Pipe Size	1/4 Bend	Long Sweep 1/4 Bend	1/8 Bend	1/6 Bend	1/16 Bend	
	G	G	G	G	G	
11/4	19/16 (40)	21/4 (57)	1 (25)	7/8 (22)	7/16 (11)	
11/2	13/4 (44)	23/4 (70)	11/8 (29)	1 (25)	1/2 (13)	
2	25/16 (59)	31/4 (83)	11/2 (38)	15/16 (33)	11/16 (17)	
3	31/16 (78)	41/16 (103)	13/4 (44)	111/16 (43)	13/16 (21)	
4	37/8 (98)	415/16 (125)	23/16 (56)	21/16 (52)	1 (25)	
6	5 (min) (127)	9 (229)	2 (min) (51)	33/8 (86)	1½ (38)	
8	6 (152)		21/16 (52)		1½ (38)	
10	9 ½ (235) ^A		25/8 (67) ^A		23/16 (56) ^A	
12	10 ¹¹ / ₁₆ ^A		31/8 (79) ^A		23/8 (60) ^A	

^A 10 in. and 12 in. fittings dimensions are minimum

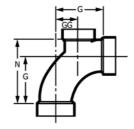
TABLE 2 Bends with Inlets, in. (mm)



1/4 BEND With Low Heel Inlet



LONG SWEEP 1/4 BEND With Low Heel Inlet

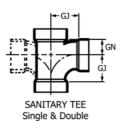


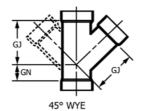
LONG SWEEP 1/4 BEND With High Heel Inlet

Nominal Pipe Size	1/4 Bend with	Low Heel Inlet	0 1	end with Low Heel let	Long-Swee	Long-Sweep 1/4 Bend with High Heel Inlet		
	G	Ν	G	Ν	G	N	GG	
3 by 3 by 1½	31/16 (78)	43/16 (106)	41/16 (103)	43/4 (121)				
3 by 3 by 2	31/16 (78)	47/16 (113)	41/16 (103)	415/16 (125)	41/16 (103)	55/8 (143)	21/4 (57)	
4 by 4 by 2	37/8 (98)	57/16 (138)	415/16 (125)	6 (152)				

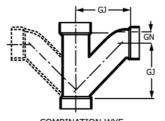


TABLE 3 Sanitary Tees, 45° Wyes, Combination Wyes and 1/8 Bends, in. (mm)





Single & Double



COMBINATION WYE & 1/8 BEND Single & Double

Nominal Pipe Size	Sanitary Tee Sir	ngle and Double ^A	45° Wye, Sin	gle and Double	Combination Wye and 1/8 Bend Single and Double	
_	GN	GJ	GN	GJ	GN	GJ
11/4	3/4 (19)	19/16 (40)	11/16 (27)	29/16 (65)	7/16 (11)	215/16 (75)
11/2	1 (25)	13/4 (44)	11/8 (29)	27/8 (73)	1/2 (13)	3% (86)
2	1% (35)	25/16 (59)	1% (35)	35/8 (92)	1 (25)	41/2 (114)
3	113/16 (46)	31/16 (78)	15/8 (41)	5 (127)	11/8 (29)	65/16 (160)
4	21/4 (57)	37/8 (98)	17/8 (48) ^D	6% (162)	113/16 (46)	85/8 (219)
6	31/2 (89)	5 (127)	13/4 (44)	87/16 (214)	В	B
8	41/2 (114)	6 (152)	23/8 (60)	113/4 (298)	В	В
10	5½ (140) ^C	9 ¹¹ / ₁₆ (246) ^C	27/16 (62) ^C	13 (330) <i>c</i>	В	В
12	6%16 (167) ^C	11 (279) ^Ć	27/8 (73) ^C	15% (391) ^C	В	В

A Non-reducing double sanitary tees are for vent use only.

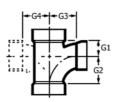
B Combination wye and 1/8 bend is assembled from two standard fittings.

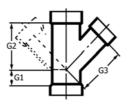
^C 10 in. and 12 in. fittings dimensions are minimum.

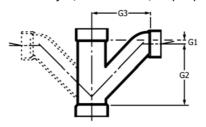
 $^{^{\}it D}$ This dimension is a minimum with no upper maximum limit.



TABLE 4 Reducing Sanitary Tees, 45° Wyes, Combination Wyes, and 1/8 Bends, in. (mm)



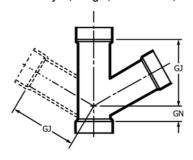




Nominal Pipe Size	Sanitary Tee, Reducing Single and Double ^A				45° Wye, Reducing Single and Double			Combination Wye and 1/8 Bend Reducing Single and Double		
	G1	G2	G3	G4	G1	G2	G3	G1	G2	G3
1½ by 1¼ by 1¼	11/16 (17) ^B	1½ (38) ^B	111/16 (43)B	111/16 (43)B	_	_	_	_	_	_
1½ by 1¼ by 1½	1 (25)	13/4 (44)	1¾ (44)	1¾ (44)	_	_	_	_	–	_
1½ by 1½ by 1¼	13/16 (21)	111/16 (43)	1 ¹³ / ₁₆ (46)	113/16 (46)	_	_	_	1/2 (13)	31/4 (83)	33/16 (81)
2 by 11/4 by 11/2	13/16 (30)	1 ¹⁵ / ₁₆ (49)	23/16 (56)	23/16 (56)	_	l –	l –	_	l –	_
2 by 1½ by 1½	13/16 (30)	115/16 (49)	23/16 (56)	23/16 (56)	3/4 (19) ^B	213/16 (71) ^B	215/16 (75) ^B	9/16 (14)	311/16 (94)	35/8 (92)
2 by 1½ by 2	1% (35)	25/16 (59)	25/16 (59)	25/16 (50)	1 (25) ^B	3½ (89) ^B	3% (86) ^B	1 (25)	41/2 (114)	41/2 (114)
2 by 2 by 11/4	13/16 (30)	1 ¹⁵ / ₁₆ (49)	23/16 (56)	23/16 (56)	_	_	_	_	_	_
2 by 2 by 1½	13/16 (30)	115/16 (49)	23/16 (56)	23/16 (56)	11/16 (27)	35/16 (84)	37/16 (87)	9/16 (14)	311/16 (170)	35/8 (92)
3 by 3 by 1½	15/16 (24)	1¾ (44)	29/16 (65)	29/16 (65)	1/2 (13)	3¾ (95)	45/16 (110)	1/8 (3)	37/16 (87)	41/4 (108)
3 by 3 by 2	13/16 (30)	21/8 (54)	27/8 (73)	27/8 (73)	7/8 (22)	41/8 (105)	45/8 (117)	7/16 (11)	4¾ (121)	55/16 (135)
3 by 3 by 2 by 1½	¹⁵ / ₁₆ (24) ^B	2½16 (52) ^B	27/16 (62) ^B	2½ (64) ^B	_	_	_	_	–	_
4 by 4 by 1½	1½16 (27) ^B	2 (51) ^B	31/4 (83) ^B	31/4 (83) ^B	0 (0) ^B	35/16 (84) ^B	315/16 (100) ^B	_	_	_
4 by 4 by 2	11/8 (29)	21/16 (52)	35/16 (84)	35/16 (84)	3/8 (10)	411/16 (119)	5%16 (141)	5/16 (8)	4¾ (121)	5% (149)
4 by 4 by 3	13/4 (44)	3 (76)	3%16 (90)	3%16 (90)	11/16 (27) ^B	5%16 (141) ^B	6 (152) ^B	11/16 (27)	6% (162)	6% (175)
6 by 6 by 3	_	_	_	_	3/16 (5) ^B	615/16 (176) ^B	77/16 (189) ^B	11/16 (17) ^B	7 ¹³ / ₁₆ (198) ^B	8 ¹³ / ₁₆ (224) ^B
6 by 6 by 4	23/16 (56) ^B	3% (92) ^B	45/16 (110) ^B	45/16 (110) ^B	3/16 (5) ^B	6 ¹¹ / ₁₆ (170) ^B	77/16 (189) ^B	%16 (14) ^B	7 ¹³ / ₁₆ (198) ^B	8 ¹⁵ / ₁₆ (227) ^B
8 by 8 by 4	25/8 (67)	41/8 (105)	51/4 (133)	51/4 (133)	3/8 (10)	7% (194)	85/8 (219)	С	С	С
8 by 8 by 6	3%16 (90)	413/16 (122)	5½ (140)	5½ (140)	1 (25)	9½ (241)	913/16 (249)	С	С	С
10 by 10 by 4					-1½ (-38) ^B	8 ¹¹ / ₁₆ (221) ^B	10% (264) ^B	С	С	С
10 by 10 by 6					0	101/8 (257) ^B	111/4 (286) ^B	С	С	С
10 by 10 by 8					11/4 (32) ^B	11½ (202) ^B	127/16 (316) ^B	С	С	С
12 by 12 by 4					-27/16 (-62) ^B	9¾ (248) ^B	11 ¹³ / ₁₆ (284) ^B	С	С	С
12 by 12 by 6					-¾ (-19) ^B	11¾16 (284) ^B	1111/16 (297) ^B	С	С	С
12 by 12 by 8					½ (13) ^B	12%16 (319) ^B	137/8 (352) ^B	С	С	С
12 by 12 by 10					11/8 (29) ^B	14 (356) ^B	14 ¹⁵ / ₁₆ (379) ^B	С	С	С

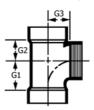
^A Non-reducing double sanitary tees are for vent use only.

TABLE 5 60° Wyes, Single, and Double, in. (mm)



Nominal Pipe Size	GN	GJ
11/2	11/8 (40)	27/s (73)
2	1% (37)	35/8 (92)
3	15/8 (37)	5 (127)

TABLE 6 Fixture Tees, in. (mm)



Nominal Pipe Size	G1	G2	G3
1½	1%16 (40)	1 ³ / ₁₆ (30)	1½ (32)
2 by 1½ by 1½	1%16 (37)	1 ³ / ₁₆ (30)	1½ (32)
2 by 2 by 1½	1%16 (37)	1 ⁵ / ₁₆ (33)	1¼ (32)

B This dimension is a minimum with no upper maximum limit.

 $^{^{\}it C}$ Combination Wye and $^{\it V_{\it B}}$ bend is assembled from two standard fittings.