



Water storage tanks for fire protection systems



This Australian Standard® was prepared by Committee FP-008, Fire Pumps and Tanks. It was approved on behalf of the Council of Standards Australia on 20 December 2018. This Standard was published on 23 January 2019.

The following are represented on Committee FP-008:

- Association of Hydraulic Services Consultants Australia
 - Australasian Fire and Emergency Service Authorities Council
 - Engineers Australia
 - Fire Protection Association Australia
 - Insurance Council of Australia
 - Master Plumbers Australia
 - Pump Industry Australia
 - Specialised Textiles Association
-

This Standard was issued in draft form for comment as DR AS 2304:2017.

Standards Australia wishes to acknowledge the participation of the expert individuals that contributed to the development of this Standard through their representation on the Committee and through the public comment period.

Keeping Standards up-to-date

Australian Standards® are living documents that reflect progress in science, technology and systems. To maintain their currency, all Standards are periodically reviewed, and new editions are published. Between editions, amendments may be issued.

Standards may also be withdrawn. It is important that readers assure themselves they are using a current Standard, which should include any amendments that may have been published since the Standard was published.

Detailed information about Australian Standards, drafts, amendments and new projects can be found by visiting **www.standards.org.au**

Standards Australia welcomes suggestions for improvements, and encourages readers to notify us immediately of any apparent inaccuracies or ambiguities. Contact us via email at **mail@standards.org.au**, or write to Standards Australia, GPO Box 476, Sydney, NSW 2001.

Australian Standard®

Water storage tanks for fire protection systems

First published as AS 2304—2011.
This edition 2019.

COPYRIGHT

© Standards Australia Limited

All rights are reserved. No part of this work may be reproduced or copied in any form or by any means, electronic or mechanical, including photocopying, without the written permission of the publisher, unless otherwise permitted under the Copyright Act 1968.

Published by SAI Global Limited under licence from Standards Australia Limited, GPO Box 476, Sydney, NSW 2001, Australia

ISBN 978 1 76072 349 1

PREFACE

This Australian Standard was prepared by Standards Australia Committee FP-008, Fire Pumps and Tanks.

The objective of this Standard is to set out the minimum requirements for the design, construction, installation and commissioning of bolted steel circular and rectangular water tanks for the storage of water for fire protection systems. This Standard also provides guidance on water sources and qualities that influence tank design and construction, together with water conservation measures.

Section 11, the provisions for maintenance of water storage tanks for fire protection purposes, has been removed in this revision. The maintenance provisions are now detailed in AS 1851 *Routine servicing of fire protection systems and equipment*.

Other minor changes have been made covering side access manways and platforms and external ladders, as well as the provision of a Commissioning Checklist and Completion Certification (Appendix F) and baseline data (Appendix G).

This Standard was developed taking into consideration local and international Standards.

The terms ‘normative’ and ‘informative’ are used in a Standard to define the application of the appendices to which they apply. A ‘normative’ appendix is an integral part of a Standard, whereas an ‘informative’ appendix is only for information and guidance.

This Standard includes a commentary on some of the clauses. The commentary directly follows the relevant clause, is designated by ‘C’ preceding the clause number and is printed in italics in a box. The commentary is for information and guidance and does not form part of the Standard.

CONTENTS

	<i>Page</i>
FOREWORD.....	5
 SECTION 1 SCOPE AND GENERAL	
1.1 SCOPE.....	6
1.2 OBJECTIVE	7
1.3 NORMATIVE REFERENCES	7
1.4 APPLICATION	8
1.5 DEFINITIONS.....	9
1.6 NOTATION.....	11
1.7 TANK TYPES AND DESCRIPTIONS	14
 SECTION 2 WATER SOURCES	
2.1 GENERAL.....	16
2.2 WATER SOURCES.....	16
 SECTION 3 MATERIALS	
3.1 GENERAL.....	17
3.2 STRUCTURAL ELEMENTS	17
3.3 PIPE AND FITTINGS	17
3.4 CORROSION PROTECTION	17
3.5 GASKETS AND SEALANTS	18
3.6 TANK LINERS	18
 SECTION 4 DESIGN ACTIONS (LOADS)	
4.1 GENERAL.....	20
4.2 PERMANENT ACTION	20
4.3 LIQUID PRESSURE ACTION.....	20
4.4 IMPOSED ACTIONS	22
4.5 WIND ACTION.....	23
4.6 EARTHQUAKE ACTION.....	24
4.7 SNOW AND ICE ACTIONS	28
4.8 COMBINATIONS OF ACTIONS	29
 SECTION 5 TANK DESIGN	
5.1 GENERAL.....	30
5.2 MINIMUM STEEL THICKNESS	30
5.3 BOLTED STEEL CIRCULAR WATER STORAGE TANK DESIGN.....	30
5.4 BOLTED STEEL RECTANGULAR WATER STORAGE TANK DESIGN	37
 SECTION 6 TANK FOUNDATIONS	
6.1 GENERAL.....	41
6.2 CIRCULAR TANKS	42
6.3 RECTANGULAR TANKS	43
 SECTION 7 ACCESSORIES	
7.1 GENERAL.....	45
7.2 TANK ACCESS	45
7.3 HYDRAULIC COMPONENTS.....	47

	<i>Page</i>
7.4 MISCELLANEOUS COMPONENTS	51
7.5 CAPACITIES	53
 SECTION 8 BREAK TANKS	
8.1 GENERAL.....	54
8.2 CONSTRUCTION.....	54
8.3 CAPACITY	54
8.4 FILL INLETS	54
8.5 SUCTION LINE AND VORTEX INHIBITORS	56
8.6 WATER LEVEL INDICATOR	56
8.7 TANK BAFFLING	56
8.8 TANK OVERFLOW	56
 SECTION 9 SHARED USE, RAINWATER AND HEATING AND COOLING TANKS	
9.1 GENERAL.....	57
9.2 SHARED USE.....	57
9.3 RAINWATER	57
9.4 HEATING AND COOLING.....	57
 SECTION 10 COMMISSIONING AND MAINTENANCE	
10.1 GENERAL.....	58
10.2 COMMISSIONING	58
10.3 MAINTENANCE	58
 APPENDICES	
A WATER CONSERVATION.....	59
B TANK LINERS	61
C WATER SOURCE AND QUALITY	62
D GUIDELINE FOR USE OF DIVERS FOR TANK MAINTENANCE	63
E EXAMPLES OF WIND BUCKLING CALCULATIONS	64
F PROPOSAL COMMISSIONING CHECKLIST AND COMPLETION CERTIFICATE	78
G BASELINE DATA	83
 BIBLIOGRAPHY.....	
	84

FOREWORD

This Standard has been developed to provide reliable water storage for fire protection purposes. Water storage tanks that are not designed correctly nor adequately maintained are prone to failure.

Design provisions for bolted steel tanks are covered in this Standard. Design provisions for tanks made from other materials are not covered by this Standard and may be included in future editions.

This Standard applies to suction tanks for sprinkler, hydrant and hose reel systems as well as for break tanks and dual-use fire protection storage tanks.

Steel tanks consist of a floor (either steel, concrete or liner), cylindrical or rectangular shell fabricated from steel plates joined together, and a roof, all of which rest upon a foundation. Tanks are filled with water from an outside source. Water is withdrawn in emergency situations through piping connected to a pump. Accessory items are provided to fill and drain the tank, monitor the water level, gain access for inspection and repair, provide means for accessing the water and to prevent positive or negative pressures, etc.

For tanks manufactured from materials other than bolted steel and bolted cast iron, the accessories and maintenance provisions of this Standard apply.

STANDARDS AUSTRALIA

Australian Standard**Water storage tanks for fire protection systems**

SECTION 1 SCOPE AND GENERAL

1.1 SCOPE

This Standard sets out the minimum requirements for the design, construction, installation and commissioning of bolted steel circular and rectangular water tanks for the storage of water for fire protection systems. Additionally, where a fire protection tank is constructed of materials other than bolted steel or bolted cast iron, this Standard details the accessory items that are required to be provided and the necessary commissioning and maintenance requirements.

This Standard also provides guidance on water sources and qualities that influence tank design and construction, together with water conservation measures.

This Standard is limited to—

- (a) the tank structure;
- (b) the tank foundation; and
- (c) tank penetrations and related accessories.

The requirements cover—

- (i) bolted steel and bolted cast iron tanks with and without liners.
- (ii) all other fire service tank accessories (Section 7).

This Standard applies to the following systems, where applicable:

- (A) Automatic fire sprinkler systems to AS 2118.1.
- (B) Fire hydrant systems to AS 2419.1.
- (C) Fire hose reel systems to AS/NZS 1221.
- (D) Combined sprinkler and hydrant systems in multistorey buildings to AS 2118.6.
- (E) Residential sprinkler systems to AS 2118.4.
- (F) Fire pumpsets to AS 2941.

This Standard does not apply to the design and application of the following:

- (1) Plastic tanks.
- (2) Fibreglass tanks.
- (3) Agricultural and rainwater tanks.
- (4) Drinking water tanks.
- (5) Wooden tanks.
- (6) Non-ferrous metal tanks.
- (7) Bladder tanks.
- (8) Welded steel tanks.
- (9) Concrete tanks.

1.2 OBJECTIVE

The objective of this Standard is to provide a reliable and durable structure for the storage of water for fire protection purposes, to ensure the structure remains functional throughout the service life of the building and the installed fire protection systems (typically 25 to 30 years).

1.3 NORMATIVE REFERENCES

The following are the normative documents referenced in this Standard.

NOTE: Documents referenced for informative purposes are listed in the Bibliography.

AS

1110	ISO metric hexagon bolts and screws—Product grades A and B
1110.1	Part 1: Bolts
1111	ISO metric hexagon bolts and screws—Product grade C
1111.1	Part 1: Bolts
1170	Structural design actions
1170.4	Part 4: Earthquake actions in Australia
1397	Continuous hot-dip metallic coated steel sheet and strip—Coatings of zinc and zinc alloyed with aluminium and magnesium
1579	Arc-welded steel pipes and fittings for water and waste-water
1657	Fixed platforms, walkways, stairways and ladders—Design, construction and installation
1722	Pipe threads of Whitworth form
1722.2	Part 2: Fastening pipe threads
1726	Geotechnical site investigations
1830	Grey cast iron
1851	Routine service of fire protection systems and equipment
2001	Methods of test for textiles
2001.2.3.1	Method 2.3.1: Physical tests—Determination of maximum force and elongation at maximum force using the strip method
2001.2.3.2	Method 2.3.2: Physical tests—Determination of maximum force using the grab method (ISO 13934-2:1999, MOD)
2118	Automatic fire sprinkler systems
2118.1	Part 1: General systems
2419	Fire hydrant installation
2419.1	Part 1: System design, installation and commissioning
2870	Residential slabs and footings
2941	Fixed fire protection installations—Pumpset systems
3566	Self-drilling screws for the building and construction industries
3566.1	Part 1: General requirements and mechanical properties
3600	Concrete structures
3798	Guidelines on earthworks for commercial and residential developments
4100	Steel structures

AS/NZS

1170	Structural design actions
1170.0	Part 0: General principles
1170.1	Part 1: Permanent, imposed and other actions
1170.2	Part 2: Wind actions
1170.3	Part 3: Snow and ice actions
1252	High-strength steel fastener assemblies for structural engineering – Bolts, nuts and washers (series)
1594	Hot-rolled steel flat products
2865	Confined spaces
3500	Plumbing and drainage
3500.1	Part 1: Water services
3679	Structural steel (series)
4087	Metallic flanges for waterworks purposes
4600	Cold-formed steel structures
4680	Hot-dip galvanized (zinc) coatings on fabricated ferrous articles

1.4 APPLICATION

This Standard is intended for the following end users:

- (a) Fire system designers.
- (b) Tank designers.
- (c) Tank installers.
- (d) Tank manufacturers.
- (e) Maintenance contractors.
- (f) Fire consultants.
- (g) Fire engineers.
- (h) Hydraulics engineers.
- (i) Civil engineers.
- (j) Structural engineers.
- (k) Plumbers.
- (l) Fire brigades.
- (m) Water authorities.
- (n) Building owners/occupiers.
- (o) Insurers.
- (p) Property developers.
- (q) Building consultants and architects.