



ANSI B109.1

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**DIAPHRAGM-TYPE
GAS DISPLACEMENT
METERS
(Under 500 Cubic Feet Per Hour Capacity)**

Secretariat



**400 North Capitol Street, NW – 4th Floor
Washington, DC 20001
U.S.A.**

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PREFACE

This publication represents a basic standard for safe operation and substantial and durable construction for diaphragm-type gas displacement meters having a gas flow rating of under 500 cubic feet per hour (14.2m³/h) at 0.5 inch water column (125 Pa) differential pressure at base conditions. This work is the result of years of experience, supplemented by extensive research. The standard is designed to ensure efficient performance and substantial construction of equipment.

It is recognized that during any transition period to the metric system, sizes and dimensions need to be expressed in either the metric system or the inch-pound system or in both. In this document, both systems are used, with the inch-pound units given preference. A soft conversion from existing inch-pound values is shown. Soft conversion implies a change in nomenclature only; in this document, the alternative nomenclature (metric) is shown by using parentheses.

Nothing in this standard is to be considered as in any way indicating a measure of quality beyond compliance with the provisions it contains. It is designed to allow the construction and performance of displacement meters that may exceed the various provisions specified in any respect. In its preparation, recognition was intended to be given to the possibility of improvement through ingenuity of design. As progress takes place, revisions may become necessary. When they are believed desirable, recommendations should be forwarded to: American Gas Association, ATTN: Secretariat B109, 400 North Capitol Street, NW, SUITE 450, Washington, DC 20001, U.S.A.

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