3-A Sanitary Standard for Sifters for Dry Products Number 26-06

Standards Developing Organizations

3-A Sanitary Standards, Inc. (3-A SSI)
In collaboration with
United States Public Health Service (USPHS)/
United States Food and Drug Administration (USFDA)
United States Department of Agriculture (USDA)
European Hygienic Engineering & Design Group (EHEDG)

Effective Date: 12/08/2019

TABLE OF CONTENTS

TITI	L E		1
TAB	LE OF	CONTENTS	2
DISC	CLAIM	ERS	4
FOR	EWOR	XD	4
A	SCO	PE	5
В	NOR	MATIVE REFERENCES	5
$\mathbf{C}_{\mathbf{C}_{1}}$		INITIONS	
C1		S	
D		TERIALS	
	D1		
		D1.1 Metals	
	D2	D1.2 Non-Metals	
	D2	Nonproduct Contact Surfaces	6
TC.	EAD	RICATION OF PRODUCT AND SOLUTION CONTACT	
E		FACES	6
	E1 E2	Surface Texture	
	EZ	Joints	
		E2.1 Permanent Joints	
	E2	E2.2 Nonpermanent Joints	
	E3	Cleaning and Inspectability	
	E4	Gaskets, Gasket Retaining Grooves, O-rings and Seals	
	E5	Radii	
	E6	Threads	
	E7	Openings and Covers (Other Than Personnel Access Ports).	
	E8	Screen Attachment	
	E9	Oversized Material Discharge	/
F	EAD	RICATION OF NON-PRODUCT CONTACT SURFACES	7
Г	FAD	Surfaces	
	F1 F2	Joints	
	F2 F3	Threads	
	F3 F4	Service Piping and Lines	
	F4 F5	Panels, Doors, or Access Ports	
	F6		
	го F7	Guards and Other Safety Devices	
	F / F8	Supports Name and/or Information Plates (Namenlates)	
	го F9	Name and/or Information Plates (Nameplates)	
	ГY	MountingF9.1 Slabs, Islands and Floors	
		F9.1 Slabs, Islands and FloorsF9.2 Walls and Columns	
		1'7.4 Walls allu Colullilis	ð

	FIU SPECIAL CONSIDERATIONS	8
	F10.1 Screening Media	8
	F10.2 Flexible Connections	
APPI	ENDIX	
1	STAINLESS STEEL AND EQUIVALENT MATERIALS	10
2	PRODUCT CONTACT SURFACE FINISH	10
3	ENGINEERING DESIGN AND TECHNICAL CONSTRUCTION F	ILE10
4	INSTRUCTION HANDBOOK FOR INSTALLATION,	
•	MAINTENANCE, AND CLEANING	10
5	RECOMMENDATIONS FOR CLEANING DRY MILK SIFTERS	10
6	SLABS, ISLANDS, OR FLOORS	11
7	SCREEN SIZES	11
0	HADMONIZATION	12

Disclaimers

- 3-A Sanitary Standards and 3-A Accepted Practices are developed through the efforts of experts, working on a volunteer basis, using science-based information and their professional experiences to reach consensus decisions on the sanitary (hygienic) criteria in these 3-A documents.
- 3-A Sanitary Standards Inc. (SSI), its employees and its volunteer committees/working groups shall not incur any obligation or liability for damages, including consequential damages, arising from or in connection with the development, use, interpretation, or reliance upon this 3-A Sanitary Standard.
- 3-A Sanitary Standards and 3-A Accepted Practices do not include provisions for mechanical, electrical, or personnel safety. Such safety criteria are established by government regulations and other standards development organizations (SDOs). Other SDO standards may be referenced.

Drawings and illustrations contained herein are examples to assist in understanding the criteria in this 3-A Sanitary Standard. Appendix drawings and illustrations are not intended to show all variations of the equipment or system nor are they exclusive of alternate approved methods. Appendix drawings and illustrations are non-normative.

Metric conversions are provided for convenience and are not intended to be mandatory.

The Appendix is an advisory or informative section unless specifically cited in the Materials or Fabrication Section as requiring conformance.

Foreword

- This 3-A Sanitary Standard establishes minimum sanitary (hygienic) requirements for design, materials, fabrication, and/or installation of Sifters for Dry Products.
- This 3-A Sanitary Standard is for use on a voluntary basis by directly and materially affected organizations such as equipment and machinery fabricators, processors, regulatory agencies, and by other SDOs to assure adequate public health protections exist for the equipment or systems and covered products. 3-A SSI uses these documents as its source of sanitary criteria for 3-A Symbol authorization.
- This 3-A Sanitary Standard was developed jointly by 3-A SSI, the United States Public Health Service (USPHS), United States Food and Drug Administration (USFDA), the United States Department of Agriculture Dairy Programs (USDA), and the European Hygienic Engineering & Design Group (EHEDG).

It is our intent to encourage inventive genius and provide a forum to discuss new developments. Suggestions for improvement and new technology are welcome at any time for consideration by 3-A SSI. Please forward comments to: 3-A SSI, 6888 Elm Street, Suite 2D, McLean, VA 22101-3829, USA or by fax: 703-761-6284, or by e-mail to: 3-ainfo@3-a.org.